



U.S. Department  
of Transportation  
**Federal Aviation  
Administration**



# SDR

## Summary

Service Difficulty Reporting

December 7, 1997 - December 13, 1997

GENERAL AVIATION, ZAC-327

*You can improve Air Safety by reporting the problem when you see it!*

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### SECTION

- I Significant Occurrence Report
- II Domestic Service Difficulty Report
- III International Service Difficulty Report
- IV SDR Totals by District Office
- V Index By Aircraft Make and Model
- VI Joint Aircraft System/Component Code Table

ISSUE: 97-50



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# **SDR SUMMARY**

General Aviation, ZAC-327



This summary includes domestic (United States) Service Difficulty Reports (SDRs) entered into the data base for aircraft weighing 12,500 lbs. and below. It also includes reports on aeronautical products (engines, propellers, and components), and all helicopters. A separate section for International SDRs for aircraft weighing 12,500 lbs. and under has also been included. Under a data exchange agreement, International SDRs are submitted to the FAA by the Civil Aviation Authority of other countries (currently, Canada - CAN, and Australia - AUS). All reports are sorted by aircraft make, model group (basic model), and Joint Aircraft System/Component (JASC) code. Within each aircraft model group, the specific model shown may vary, but similar types of reports will be grouped together and listed in ascending order by their JASC code. Each field contains all information submitted to the FAA. Some fields are not included in order to make the summary easier to read. Additional information may be obtained by referring to the "operator control number." Send your request to the Aviation Data Systems Branch, AFS-620 at the address or phone below.

The Regulatory Support Division (AFS-600) has established a "HomePage" on the Internet through which the same information is available. There is a large quantity of other information available through the AFS-600 HomePage such as the most current SDR system codes (i.e., Joint Aircraft System/Component Codes). The SDR Question and Answer Section of the Summary will also be transferred to the AFS-600 HomePage to simplify the process of preparing the SDR Summaries in the PDF format each week. There are "hot buttons" to take you to other locations and sites where FAA Flight Standards Service Information is available. The AFS-600 "HomePage" address is:

**<http://www.mmac.jccbi.gov/afs/afs600>**

**"The Service Difficulty Reports in this publication are derived from unverified information submitted by the aviation community without FAA verification for accuracy. The number of SDRs submitted is not an indication of the mechanical reliability or fitness of an airline or individual operator, and the information should not be used as such."**

Comments are welcomed and may be directed to:

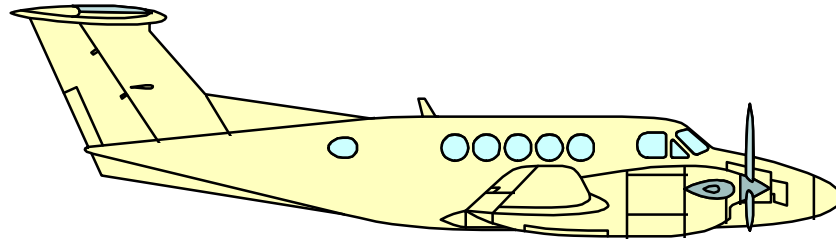
*Federal Aviation Administration  
Aviation Data Systems Branch, AFS-620  
P.O. Box 25082  
Oklahoma City, OK 73125-5029  
Phone: (405) 954-4171, Fax: (405) 954-4748*

Your continued participation is essential and is an integral part of ensuring aviation safety. Thank you for supporting the Service Difficulty Program! If you have any questions regarding this special notice you can contact John Jackson at (405) 954-6486, or Jim Gillespie at (405) 954-1141, or Blake McDonald at (405) 954-0307 in the Aviation Systems Branch (AFS-620). Their E-mail addresses are:

**[john\\_e\\_jackson@mmacmail.jccbi.gov](mailto:john_e_jackson@mmacmail.jccbi.gov)**

**[james\\_gillespie@mmacmail.jccbi.gov](mailto:james_gillespie@mmacmail.jccbi.gov)**

**[blake\\_mcdonald@mmacmail.jccbi.gov](mailto:blake_mcdonald@mmacmail.jccbi.gov)**



# **SIGNIFICANT OCCURRENCE REPORT**





U.S. Department  
of Transportation  
**Federal Aviation  
Administration**

## **THE SIGNIFICANT OCCURRENCE REPORT**



The Significant Occurrence Report is a compilation all of the star bordered reports that appear in the General Aviation Service Difficulty Report (SDR) Summary, ZAC-327. The Significant Occurrence Report is used to highlight industry problem areas to field inspectors and the aviation public.

Limited analysis is performed by the Aviation Data Systems Branch, AFS-620 during the preparation of the "Significant Occurrence Report", which is generated each week and is included in the front of the Air Carrier SDR Summary. Significant Reports are hand selected by AFS-620's inspectors based on the individual merit of each report. The criteria for selection includes, but is not limited to, items that indicate high failure rates; items related to accidents or incidents; or design or maintenance failures which may affect the safe operation of the aircraft.

In some cases, this limited analysis of SDR data leads to the preparation of information bulletins which are routed to the appropriate product certification office for further investigation of the problem. The end result may be the issuance of an airworthiness directive (AD) by the Aircraft Certification Service (AIR) if warranted.

The Significant Occurrence Report (section I) of the weekly SDR Summary is not intended to be a summary of all significant events and should not be used as such. We recommend that you review further the applicable sections of the SDR summary that may be of interest.

# GENERAL AVIATION SIGNIFICANT OCCURRENCE REPORT

12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
3020	564CA BE58	BEECH B100				ANTI ICE TUBE	BROKEN LT ENG INTAKE	5496 233	11/14/97 97ZZZX5044
*****	LEFT ENGINE FLAME-OUT AT 7,000 FEET HOLDING AT FLYING COLD IN ICING CONDITION. INTAKE ANTI-ICE HAD BEEN ON FOR HALF AN HOUR. FOUND ONE ANTI-ICE TUBE FLARE BROKEN OFF. SUSPECT SOME LOSS OF BLEED AIR IN THIS AREA COULD HAVE ATTRIBUTED TO ICE FORMING ON INTAKE LIP AND COMING DISLODGED PRIOR TO FLAME-OUT. AIRCRAFT IS OPERATED BY CARVER AERO, INC.								
7210		BEECH 200BEECH	PWA PT6A41			PLANETARY GEAR 310152501	SEPARATED REDUCTION GEARBOX	2370	6/29/97 CA970916003
*****	(CAN) DURING FLIGHT A CHIP DETECTOR LIGHT CAME ON NR2 ENGINE. THE ENGINE WAS SHUTDOWN AND THE FLIGHT CONTINUED TO DESTINATION. POST FLIGHT INSPECTION FOUND METAL IN THE OIL FILTER. THE ENGINE WAS SENT FOR INVESTIGATION AND DISASSEMBLY OF THE REDUCTION GEARBOX ASCERTAINED THE MAIN DAMAGE AND PROBABLE SOURCE OF THE METAL PARTICLES ON THE CHIP DETECTOR WAS A PIECE OF METAL MISSING FROM THE END OF ONE TOOTH ON ONE OF THE 1ST STAGE PLANET GEARS. THIS WAS NO DISCOLORATION OF THE CARRIERS OR OTHER COMPONENTS INDICATING LACK OF LUBRICATION. CLOSER INSPECTION OF THE 1ST STAGE PLANET GEARS AND THE SUN GEARS REVEALED SIGNIFICANT SPALLING ON THE TEETH, WHICH LED TO FAILURE AND METAL CONTAMINATION.								
7250		BEECH 65A90	PWA PT6A20		PWA 3020259	BOLT MS956508	WRONG PART CT SHROUD ASSY	566	9/18/97 CA970922020
*****	(CAN) DURING INSPECTION BOLTS ON THE COMPRESSOR TURBINE SHROUD ASSEMBLY HOUSING WERE FOUND DEFORMED WITH MATERIAL LOSS. INVESTIGATION FOUND THE BOLTS USED IN THIS INSTALLATION WERE THE WRONG PART.								
7250	2138Y 45639	BELL 206L1	ALLSN 250C28B			TURBINE 23033185	COKED SCAV OIL PORT	13208 785	10/21/97 97ZZZX4973
*****	FIVE MINUTES AFTER TAKEOFF, PILOT NOTICED OIL PRESSURE GAUGE FLUCTUATED FROM 60 PSI - 130 PSI AT A STEADY RATE. DURING A PRECAUTIONARY LANDING, THE TORQUE FLUCTUATED ABOUT 10 PERCENT. UPON INITIAL INVESTIGATION, THE OIL RESERVOIR WAS WAY DOWN AND THE EXHAUST COLLECTOR WAS VERY WET WITH OIL. SPECULATION - NR 6 AND NR 7 SCAVENGE STRUT BECAME PLUGGED AND THE PUMP FORCED OIL THROUGH SEAL INTO THE TURBINE AND PUMPED IT OVERBOARD. TURBINE ASSEMBLY WAS CHANGED.								
5531	691DB 177RG1314	CESSNA 177RG				SPAR 17330021	CRACKED VERTICAL FIN		11/17/97 97ZZZX5104
*****	VERTICAL FIN SPAR CRACKED ON BOTH SIDES RIGHT BEHIND TOP RUDDER HINGE. CRACKS MEASURE CLOSE TO .75 INCH ON BOTH SIDES. VERTICAL FIN NOT DISTORTED AND RUDDER HINGE SHOWS NO DAMAGE. CAUSE OF CRACKS UNKNOWN.								
2720	995RA U20604252	CESSNA U206G				ROD END 12606311	FAILED RUDDER BAR	3084	11/11/97 97ZZZX5111
*****	DURING PRE-FLIGHT INSPECTION, EXCESSIVE FREE MOVEMENT IN RUDDER WAS NOTED. FURTHER INVESTIGATION REVEALED THE ROD END BETWEEN THE RUDDER BAR AND BUNGEE HAD CRACKED OFF. THE PART SHOWED EVIDENCE OF HAVING BEEN CRACKED FOR A WHILE. THIS PART SEEMS TO BE VERY SMALL FOR THE STRESS IT COMES UNDER. SUBMITTER RECOMMENDS TOUGHER MATERIAL OR INCREASED SIZE. THIS IS THE FOURTH BROKEN ROD END SUBMITTER HAS FOUND ON U206 SERIES AIRCRAFT.								
5751	738FX 208B0482	CESSNA 208B				BEARING MS244624	FROZEN LT AIL OB HINGE	996	10/31/97 97ZZZX5039
*****	DURING INSPECTION, AILERON CONTROL WAS DISCOVERED TO HAVE UNUSUALLY HIGH RESISTANCE. RESISTANCE WAS EVENTUALLY ISOLATED TO THE LEFT AILERON. BOTH BEARINGS WERE REPLACED AND THE OUTBOARD BEARING WAS FOUND ALMOST FROZEN WITH CORROSION. THESE ARE SEALED BEARINGS AND HAD NO OUTWARD SIGNS TO INDICATE A PROBLEM. NO REASON FOR THE CORROSION WAS NOTED.								
7160	29076 1022	CHRIS A1				AIR BOX 35453	WORN VALVE SHAFT	490	11/12/97 97ZZZX5038
*****	AIR INTAKE BOX SHAFT, ARM AND SLEEVE BUSHINGS FOUND BADLY WORN. APPEARS TO BE CAUSED BY ENGINE VIBRATION EVEN THOUGH PROPELLER WAS BALANCED AT 532.5 HRS TO .013 IPS. BOX BY DESIGN IS NOT REPAIRABLE DUE TO SHAFT WELDED TO PLATE. SUBMITTER RECOMMENDED BOX BE RE-DESIGNED BY MFG TO INCORPORATE SEALED BALL OR NEEDLE BEARINGS AND PLATE BE ATTACHED TO SHAFT USING MACHINE SCREWS AND NUTS ALLOWING FOR FIELD REPAIRS OF BOX ASSY.								

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

I-SIGNIFICANT OCCURENCE REPORT- Page 1 of 2

## GENERAL AVIATION SIGNIFICANT OCCURRENCE REPORT (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
5540	272HJ	PIPER				HINGE	SEIZED	3572	11/25/97
	317712055	PA31310				51108004	RUDDER		97ZZZX5099
*****	FOUND THE RUDDER TOP HINGE BOLT SEIZED IN THE HINGE BEARING AND COULD NOT BE FREED. BOTH HINGE ASSEMBLIES (THE RUDDER AND VERTICAL STABILIZER) HAD TO BE REPLACED. THE CORROSION WAS SEVERE AND THERE WAS NO EVIDENCE OF LUBRICATION.								
3230	311AC	PIPER				BRACKET	CRACKED	3700	11/26/97
	31T8120016	PA31T					MLG UPLOCK		97ZZZX5041
*****	MAIN LANDING GEAR UPLOCK SUPPORT BRACKET CRACKED ALLOWING UPLOCK HOOK TO LOCK SIDEWAYS LODGING BETWEEN ROLLER AND GEAR LEG. LEFT MAIN GEAR WOULD NOT EXTEND UNTIL AIRCRAFT WAS PUT THROUGH NEGATIVE GRAVITY. SECOND AIRCRAFT FOUND WITH THIS PROBLEM.								
5743	19SW	PIPER				TRUNNION BRACKET	LOOSEMED	7650	11/13/97
	347250119	PA34200				67041	MLG MOUNT		97ZZZX5042
*****	INSPECTION FOUND THE MLG TRUNNION MOUNTING BOLTS LOOSE ON THEIR BRACKETS. THIS LOOSENING CAUSES THE HOLES IN THE WING SPAR TO ELONGATE. SUBMITTER STATED THEY HAVE FOUND THE BOLTS LOOSE REGULARLY ON ALL OF FLEET PA28R AND PA34 AIRCRAFT.								
7603	9091J	PIPER				CABLE ASSY	PARTED	3446	9/11/97
S88R	425501035	PA42720				5697905	NR 1 THROTTLE		97ZZZX5112
*****	DURING PRE-FLIGHT OPERATIONAL CHECKS, THE LEFT ENGINE THROTTLE CABLE STAINLESS STEEL RIBBON CORE PARTED WHERE THE CABLE PASSES THROUGH A CUT-OUT IN THE AILERON BELLCRANK RT MOUNTING BRACKET. ENGINE CONTROL WAS LOST AND THE MISSION ABORTED. INVESTIGATION REVEALED THE CABLE INSTALLATION VIOLATED THE 7 INCH MINIMUM BEND RADIUS AT THE POINT OF PARTING. THE CUT-OUT AREA IN THE BRACKET WAS SUBSEQUENTLY ENLARGED TO RELIEVE THE CABLE BEND. THE CABLE ASSEMBLY WAS REPLACED AND THE AIRCRAFT RETURNED TO SERVICE.								
2215	9284X	PIPER			KING	SCREWS	LOOSEMED	235	11/7/97
	4636087	PA46350P			KS270A	089606705	PITCH SERVO		97ZZZX5040
*****	SERVO NOT WORKING PROPERLY. REMOVED FROM AIRCRAFT AND FOUND THREE SCREWS BACKED OUT UNTIL THEY HIT PLATE 073-0515-03. SCREWS NEED LOCTITE.								

(End of GENERAL AVIATION SIGNIFICANT OCCURRENCE REPORT)

**FEDERAL AVIATION ADMINISTRATION**  
**SIGNIFICANT OCCURRENCE REPORT INDEX**

Showing Specific Part Numbers and Aircraft Model by Year

FOR THE PERIOD OF: 12/7/97 To 12/13/97

<u>PART NUMBER</u>			<u>YEAR</u>										
<u>PART NAME</u>	<u>ACFT MODEL</u>	<u>TOTAL</u>	<u>1987</u>	<u>1988</u>	<u>1989</u>	<u>1990</u>	<u>1991</u>	<u>1992</u>	<u>1993</u>	<u>1994</u>	<u>1995</u>	<u>1996</u>	<u>1997</u>
<b>089606705</b>													
SCREWS	PA46350P	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 089606705</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>12606311</b>													
ROD END	207	<u>1</u>	-	-	-	-	1	-	-	-	-	-	-
	U206G	<u>3</u>	-	-	-	-	1	-	-	-	-	1	1
TRIM ROD END	U206G	<u>1</u>	-	-	-	-	-	-	-	-	-	1	-
<b>TOTAL of # 12606311</b> - - - - -		<u>5</u>	-	-	-	-	2	-	-	-	-	2	1
<b>162J</b>													
CONNECTOR	FALCON900	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 162J</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>17330021</b>													
SPAR	177RG	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 17330021</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>23033185</b>													
TURBINE	206L1	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 23033185</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>265201051</b>													
INLET	35A	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 265201051</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>3034038</b>													
VALVE	unknown	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 3034038</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>310152501</b>													
PLANETARY GEAR	200BEECH	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 310152501</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1

**FAA SIGNIFICANT OCCURRENCE REPORT INDEX 12/7/97 To 12/13/97 (cont'd)**

<b><u>PART NUMBER</u></b>		<b><u>YEAR</u></b>											
<b><u>PART NAME</u></b>	<b><u>ACFT MODEL</u></b>	<b><u>TOTAL</u></b>	<b><u>1987</u></b>	<b><u>1988</u></b>	<b><u>1989</u></b>	<b><u>1990</u></b>	<b><u>1991</u></b>	<b><u>1992</u></b>	<b><u>1993</u></b>	<b><u>1994</u></b>	<b><u>1995</u></b>	<b><u>1996</u></b>	<b><u>1997</u></b>
<b>35453</b>													
AIR BOX	A1	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 35453</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>51108004</b>													
HINGE	PA31310	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 51108004</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>5583112140</b>													
DRAIN CABLE	FALCON900	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 5583112140</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>5697905</b>													
CABLE ASSY	PA42720	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 5697905</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>67041</b>													
TRUNNION BRACKET	PA34200	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 67041</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>785265</b>													
BLADE	340B	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 785265</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>7911004092</b>													
EEC	unknown	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 7911004092</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>80466801</b>													
FUEL LINE	unknown	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 80466801</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>804710</b>													
ALTIMETER	FALCON50MYST	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # 804710</b> - - - - -		<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>MS244624</b>													
BEARING	180K	<u>1</u>	-	-	-	1	-	-	-	-	-	-	-
	208B	<u>1</u>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # MS244624</b> - - - - -		<u>2</u>	-	-	-	1	-	-	-	-	-	-	1

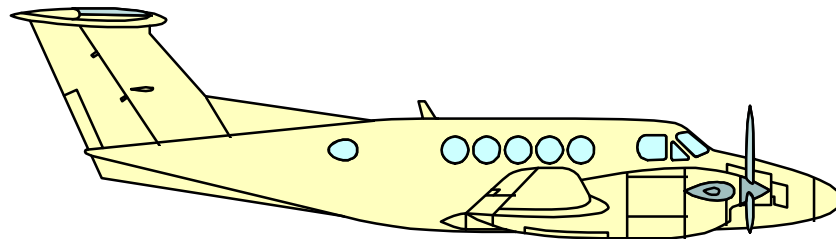


**FAA SIGNIFICANT OCCURRENCE REPORT INDEX 12/7/97 To 12/13/97 (cont'd)**

<b><u>PART NUMBER</u></b>		<b><u>YEAR</u></b>											
<b><u>PART NAME</u></b>	<b><u>ACFT MODEL</u></b>	<b><u>TOTAL</u></b>	<b><u>1987</u></b>	<b><u>1988</u></b>	<b><u>1989</u></b>	<b><u>1990</u></b>	<b><u>1991</u></b>	<b><u>1992</u></b>	<b><u>1993</u></b>	<b><u>1994</u></b>	<b><u>1995</u></b>	<b><u>1996</u></b>	<b><u>1997</u></b>
<b>MS956508</b>													
BOLT	65A90	<b>1</b>	-	-	-	-	-	-	-	-	-	-	1
<b>TOTAL of # MS956508 - - - - -</b>		<b>1</b>	-	-	-	-	-	-	-	-	-	-	1
<hr/>													
<b>TOTAL for ALL (22) PART NUMBERS: - - - -</b>		<b>24</b>	-	-	-	1	2	-	-	-	-	2	19
<hr/>													
<b>END OF SIGNIFICANT OCCURRENCE REPORT INDEX</b>													
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# **DOMESTIC SERVICE DIFFICULTY REPORT**



# DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT

12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
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*****	LEFT ENGINE FLAME-OUT AT 7,000 FEET HOLDING AT FLYING COLD IN ICING CONDITION. INTAKE ANTI-ICE HAD BEEN ON FOR HALF AN HOUR. FOUND ONE ANTI-ICE TUBE FLARE BROKEN OFF. SUSPECT SOME LOSS OF BLEED AIR IN THIS AREA COULD HAVE ATTRIBUTED TO ICE FORMING ON INTAKE LIP AND COMING DISLODGED PRIOR TO FLAME-OUT. AIRCRAFT IS OPERATED BY CARVER AERO, INC.								
3233 HEEA	500PH BL29	BEECH 200CBEECH				ACTUATOR 508202085	WORN NLG		11/28/97 HEEA0012152
	NLG ACTUATOR EXCESSIVE END PLAY.								
3213	6638B M2217	BEECH C23				HOUSING 169810000663	FAILED NLG WHEEL	5200	10/29/97 97ZZZX5109
	NOSE WHEEL ASSEMBLY FAILED, DEPARTED AIRCRAFT SHORTLY AFTER TOUCH-DOWN. LANDING COMPLETED ON MAINS AND NOSE GEAR TRUSS COLLAR. INVESTIGATION REVEALED STRESS CRACKS IN PISTON SLEEVE AT ATTACH POINTS; SUSPECT CAUSED BY OVERSTEERING DURING GROUND TO WING WITH POWER TUG. SUBMITTER RECOMMENDS INSPECTING NOSE GEAR STEERING LIMIT STOP NUT SLEEVE. IF NYLON BUSHING IS DENTED, NOSE GEAR SHOULD BE DISASSEMBLED AND INSPECTED.								
5531	691DB 177RG1314	CESSNA 177RG				SPAR 17330021	CRACKED VERTICAL FIN		11/17/97 97ZZZX5104
*****	VERTICAL FIN SPAR CRACKED ON BOTH SIDES RIGHT BEHIND TOP RUDDER HINGE. CRACKS MEASURE CLOSE TO .75 INCH ON BOTH SIDES. VERTICAL FIN NOT DISTORTED AND RUDDER HINGE SHOWS NO DAMAGE. CAUSE OF CRACKS UNKNOWN.								
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*****	DURING INSPECTION, AILERON CONTROL WAS DISCOVERED TO HAVE UNUSUALLY HIGH RESISTANCE. RESISTANCE WAS EVENTUALLY ISOLATED TO THE LEFT AILERON. BOTH BEARINGS WERE REPLACED AND THE OUTBOARD BEARING WAS FOUND ALMOST FROZEN WITH CORROSION. THESE ARE SEALED BEARINGS AND HAD NO OUTWARD SIGNS TO INDICATE A PROBLEM. NO REASON FOR THE CORROSION WAS NOTED.								
5520 WIWR	2656B 421C0711	CESSNA 421C				FITTING 50350053	CRACKED LT ELEVATOR	4500	11/20/97 97ZZZX5106
	DURING A 100-HOUR INSPECTION, THE END FITTING ON THE LT ELEVATOR WAS FOUND CRACKED AT THE HOLE FOR THE TAPERED PIN. IT APPEARS THE END FITTING HAD BEEN REMOVED FROM THE AIRCRAFT BEFORE. SUBMITTER STATED THE USE OF PROPER TORQUE WHEN INSTALLING THE TAPERED PINS WOULD PREVENT CRACKS AT THE PIN HOLE FROM OCCURRING.								
5210 WTXR	2FOR 4410067	CESSNA 441				HINGE 511151515	CRACKED CABIN DOOR	4946	10/13/97 97ZZZX5045
	WHILE AIRCRAFT WAS UNDERGOING A SCHEDULED INSPECTION, NOTED THE RIVETS IN THE THE AFT LOWER CABIN DOOR HINGE APPEARED TO BE LOOSE. FURTHER VISUAL AND EDDY CURRENT INSPECTION SHOWED THE HINGE WAS CRACKED AT ALL THREE RIVET LOCATIONS. THE RIVETS HAD BEEN INSTALLED PREVIOUSLY IAW CESSNA BULLETIN PJN81-21. HINGE WAS REMOVED AND NEW PART INSTALLED.								
2750 MOGA	45NS 5500479	CESSNA 550				GEARBOX 556517531	SEIZED RT FLAP		11/12/97 97ZZZX5035
	AFTER TAKEOFF FOR FLIGHT TO ORLANDO, FLAPS SELECTED UP. HEARD BANG AND FLAP CIRCUIT BREAKER TRIPPED. RESET CIRCUIT BREAKER, FLAPS DID NOT MOVE AND CIRCUIT BREAKER TRIPPED AGAIN. FLIGHT CONTINUED TO DESTINATION AT REDUCED SPEED AND MADE UNEVENTFUL LANDING. TROUBLESHOOTING REVEALED RIGHT GEARBOX HAD SEIZED. THIS CAUSED LEFT FLAP GEARBOX TO SHEAR ITS DRIVESHAFT. BOTH GEARBOXES WERE REPLACED BY UPDATED DASH 38 UNITS IAW CESSNA SB 550-27-16, REV 1.								

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
2750	45NS 5500479	CESSNA 550				GEARBOX 556517531	SHEARED LT FLAP		11/12/97 97ZZZX5032
	WHILE TROUBLESHOOTING FLAP DRIVE FAILURE, FOUND LEFT FLAP GEARBOX DRIVESHAFT SHEARED. THIS WAS CAUSED BY RIGHT FLAP GEARBOX SEIZING. REPLACED GEARBOX WITH UPGRADED DASH 38 UNIT iAW CESSNA SB 558-27-16, REV 7.								
7160	29076 1022	CHRIS A1				AIR BOX 35453	WORN VALVE SHAFT	490	11/12/97 97ZZZX5038
*****	AIR INTAKE BOX SHAFT, ARM AND SLEEVE BUSHINGS FOUND BADLY WORN. APPEARS TO BE CAUSED BY ENGINE VIBRATION EVEN THOUGH PROPELLER WAS BALANCED AT 532.5 HRS TO .013 IPS. BOX BY DESIGN IS NOT REPAIRABLE DUE TO SHAFT WELDED TO PLATE. SUBMITTER RECOMMENDED BOX BE RE-DESIGNED BY MFG TO INCORPORATE SEALED BALL OR NEEDLE BEARINGS AND PLATE BE ATTACHED TO SHAFT USING MACHINE SCREWS AND NUTS ALLOWING FOR FIELD REPAIRS OF BOX ASSY.								
7922 R7MA	454MA 1535SA	MTSBSI MU2B60				BYPASS VALVE 016A4702221	FAILED TEMP REGULATOR	335	9/22/97 97ZZZX5067
	BYPASS VALVE UNIT INOPERATIVE. OIL TEMPERATURE REDLINES ON GROUND. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.								
7714 RF1R	737 40004OTC	PARTEN P68TCOBS				TACH GENERATOR TG010005006	FAILED ENGINE		11/19/97 97ZZZX5108
	TACHOMETER GENERATOR FAILED. HIGH TIME ON PART. SUSPECT NOT ENOUGH LUBRICATION FOR TIME ON PART. SUBMITTER STATED CHANGE AT PROPER LIFE LIMIT.								
3710	4240T 287205112	PIPER PA28180				PUMP 211CC	FAILED VACUUM SYSTEM	1	11/24/97 97ZZZX5103
	PUMP FAILED ON FIRST TAKEOFF. VACUUM PUMP NEWLY OVERHAULED.								
5530	272HJ 317712055	PIPER PA31310				HINGE 4805500	SEIZED VERT STABILIZER	3572	11/25/97 97ZZZX5100
	FOUND THE RUDDER TOP HINGE BOLT SEIZED IN THE HINGE BEARING AND COULD NOT BE FREED. BOTH HINGE ASSEMBLIES (THE RUDDER AND VERTICAL STABILIZER) HAD TO BE REPLACED. THE CORROSION WAS SEVERE AND THERE WAS NO EVIDENCE OF LUBRICATION.								
5540	272HJ 317712055	PIPER PA31310				HINGE 51108004	SEIZED RUDDER	3572	11/25/97 97ZZZX5099
*****	FOUND THE RUDDER TOP HINGE BOLT SEIZED IN THE HINGE BEARING AND COULD NOT BE FREED. BOTH HINGE ASSEMBLIES (THE RUDDER AND VERTICAL STABILIZER) HAD TO BE REPLACED. THE CORROSION WAS SEVERE AND THERE WAS NO EVIDENCE OF LUBRICATION.								
3230	311AC 31T8120016	PIPER PA31T				BRACKET	CRACKED MLG UPLOCK	3700	11/26/97 97ZZZX5041
*****	MAIN LANDING GEAR UPLOCK SUPPORT BRACKET CRACKED ALLOWING UPLOCK HOOK TO LOCK SIDEWAYS LODGING BETWEEN ROLLER AND GEAR LEG. LEFT MAIN GEAR WOULD NOT EXTEND UNTIL AIRCRAFT WAS PUT THROUGH NEGATIVE GRAVITY. SECOND AIRCRAFT FOUND WITH THIS PROBLEM.								
2913	84KA 32R8129052	PIPER PA32R301T				PUMP 38998005	FAILED HYDRAULICS	3488	8/1/97 97ZZZX5110
	ELECTRO HYDRAULIC PUMP RUNS, BUT PRODUCED INSUFFICIENT HYDRAULIC PRESSURE TO MOVE GEAR PAST HALF RETRACT POSITION. FOUND FLUID LEVEL FULL. NO EXTERNAL LEAKS. PUMP SENT TO PIPER FOR REPAIR, BUT THEY LOST UNIT SOMEPLACE, SO WAS UNABLE TO FIND OUT WHAT WAS WRONG. INSTALLED NEW PUMP IN AIRCRAFT.								
5743	19SW 347250119	PIPER PA34200				TRUNNION BRACKET 67041	LOOSENED MLG MOUNT	7650	11/13/97 97ZZZX5042
*****	INSPECTION FOUND THE MLG TRUNNION MOUNTING BOLTS LOOSE ON THEIR BRACKETS. THIS LOOSENING CAUSES THE HOLES IN THE WING SPAR TO ELONGATE. SUBMITTER STATED THEY HAVE FOUND THE BOLTS LOOSE REGULARLY ON ALL OF FLEET PA28R AND PA34 AIRCRAFT.								

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
7603	9091J	PIPER				CABLE ASSY	PARTED	3446	9/11/97
S88R	425501035	PA42720				5697905	NR 1 THROTTLE		97ZZZX5112
*****	DURING PRE-FLIGHT OPERATIONAL CHECKS, THE LEFT ENGINE THROTTLE CABLE STAINLESS STEEL RIBBON CORE PARTED WHERE THE CABLE PASSES THROUGH A CUT-OUT IN THE AILERON BELLCRANK RT MOUNTING BRACKET. ENGINE CONTROL WAS LOST AND THE MISSION ABORTED. INVESTIGATION REVEALED THE CABLE INSTALLATION VIOLATED THE 7 INCH MINIMUM BEND RADIUS AT THE POINT OF PARTING. THE CUT-OUT AREA IN THE BRACKET WAS SUBSEQUENTLY ENLARGED TO RELIEVE THE CABLE BEND. THE CABLE ASSEMBLY WAS REPLACED AND THE AIRCRAFT RETURNED TO SERVICE.								

(End of DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT)

**DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS****12/7/97 - 12/13/97    ISSUE: 97-50    ZAC-327**

<b>ATA OPER</b>	<b>REG. NO SERIAL NO</b>	<b>ACFT MAKE ACFT MODEL</b>	<b>ENG MAKE ENG MDL</b>	<b>PROP MAKE PROP MDL</b>	<b>COMP MFG COMP MDL</b>	<b>PART NAME PART NUMBER</b>	<b>PART COND PART LOC.</b>	<b>TT TSO</b>	<b>DIFF. DATE OPER CONT NO</b>
8500	7234Y 231	AMTR MINI500	ROTAX ROTAX582			ENGINE	FAILED POWER SECTION		10/26/97 97ZZZX5105
DURING PATTERN WORK, ENGINE FAILED AT ABOUT 500 FEET AFTER TAKEOFF. HELICOPTER WAS DESTROYED. REASON FOR ENGINE FAILURE NOT GIVEN.									
2430 ZV1R	40LP 45233	BELL 206L1				RELAY SM20ACD200A21	INTERMITTENT DC SYSTEM	708	9/26/97 97ZZZX4975
INTERMITTENT OPERATION.									
2436 HEEA	3178K 45765	BELL 206L1				VOLT REGULATOR 206075447007	FAILED DC SYS		11/28/97 HEEA0012144
VOLT REG WILL NOT STAY ON LINE.									
2562 HEEA	8589X 51487	BELL 206L3			NARCO	ELT ELT910	DEFECTIVE COCKPIT		11/28/97 HEEA0012146
ELT SEAL MISSING.									
3212 HEEA	5019G 45247	BELL 206L1				FLOAT	MALFUNCTIONED SKIDS		11/20/97 97ZZZX5037
IN CRUISE FLIGHT, FLOATS INADVERTENTLY INFLATED. NOTE: IT WAS REPORTED THAT FLOAT POWER WAS NOT ARMED AT THE TIME. RETURNED TO BASE AND LANDED WITHOUT INCIDENT. NO CAUSE FOUND FOR INADVERTENT FLOAT INFLATION.									
3414 HEEA		BELL 206L1				INDICATOR 8000	LEAKAGE AIR SPEED		11/28/97 HEEA0012143
AIR SPEED INDICATOR EXCESSIVE CASE LEAKAGE.									
3421	206BY 2871	BELL 206B3				INDICATOR 500DCF	FAILED HORIZON REF	454	11/18/97 97ZZZX5077
HORIZON REFERENCE INDICATOR WILL NOT CAGE.									
3452 HEEA	2251A 45755	BELL 206L1			KT76	TRANSPONDER 066106200	FAILED COCKPIT		11/28/97 HEEA0012159
TRANSPONDER NO TEST LIGHT AND NO POWER. PERFORMED PRELIMINARY INSPECTION AND FOUND REPLY LIGHT DIM, REPLACED V301 PHOTOCCELL. REPAIRED. BENCH CHECK GOOD.									
5521 HEEA		BELL 206L1				SPAR 206023119159	MIS MFG RT ELEV		11/28/97 HEEA0012129
R/H ELEVATOR SPAR IS TOO SHORT. IT IS 5 1/16" LONG AND SHOULD BE 5 3/4" LONG.									
5610 HEEA	5007Q 45187	BELL 206L1				WINDSHIELD M2063401	MIS MFG COCKPIT LT		11/28/97 HEEA0012130
INBOARD SIDE OF WINDSHIELD TOO SHORT 3/4".									
6114		BELL 206B		MCAULY E2A34C73		HUB D5347C73	CRACKED PROPELLER	1187	6/1/96 EY2R9600073
HUB ASSY CRACKED									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

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6240	5012V	BELL				INDICATOR	INOPERATIVE		11/28/97
HEEA	45200	206L1				206070265101	DUAL TACH		HEEA0012147
	NR NEEDLE INOPERATIVE.								
6710	2772A	BELL				ACTUATOR	DEFECTIVE		11/28/97
HEEA	45311	206L1				206062721109	M/R		HEEA0012140
	DROOP COMP DEFECT, UNABLE TO ADJUST SPREAD TO 3%. GOV WAS CHANGED AT THE SAME TIME WITH RATCHETING ARM.								
7250	2138Y	BELL	ALLSN			TURBINE	COKED	13208	10/21/97
	45639	206L1	250C28B			23033185	SCAV OIL PORT	785	97ZZZX4973
*****	FIVE MINUTES AFTER TAKEOFF, PILOT NOTICED OIL PRESSURE GAUGE FLUCTUATED FROM 60 PSI - 130 PSI AT A STEADY RATE. DURING A PRECAUTIONARY LANDING, THE TORQUE FLUCTUATED ABOUT 10 PERCENT. UPON INITIAL INVESTIGATION, THE OIL RESERVOIR WAS WAY DOWN AND THE EXHAUST COLLECTOR WAS VERY WET WITH OIL. SPECULATION - NR 6 AND NR 7 SCAVENGE STRUT BECAME PLUGGED AND THE PUMP FORCED OIL THROUGH SEAL INTO THE TURBINE AND PUMPED IT OVERBOARD. TURBINE ASSEMBLY WAS CHANGED.								
7714	3904L	BELL				GAGE	STUCK		11/28/97
HEEA	45597	206L1				206075682001	GAS PROD		HEEA0012142
	GAS PROD GAGE NEEDLES STICK AT ZERO AT ANY SETTING.								
7930	5019G	BELL				INDICATOR	DEFECTIVE		11/28/97
HEEA	45247	206L1			174000103	174035201	ENG OIL		HEEA0012137
	INDICATOR WAS REMOVED FROM BOWL AND CLEANED. INSTALLED INDICATOR BACK ON BOWL, TESTED AND INDICATOR STILL DIDN'T WORK.								
7930	10761	BELL				INDICATOR	FAILED		11/28/97
HEEA	45381	206L1			174000103	174035201	ENG OIL		HEEA0012136
	INDICATOR WAS REMOVED FROM BOWL AND CLEANED. INSTALLED INDICATOR BACK ON BOWL, TESTED AND INDICATOR STILL DIDN'T WORK. (BYPASS INOPERATIVE)								
7930	2249Z	BELL				INDICATOR	DEFECTIVE		11/28/97
HEEA	45753	206L1			174000103	174035201	ENG OIL		HEEA0012138
	INDICATOR WAS REMOVED FROM BOWL AND CLEANED. INSTALLED INDICATOR BACK ON BOWL, TESTED AND INDICATOR STILL DIDN'T WORK.								
2432	8045T	BELL				CHARGER	FAILED		11/28/97
HEEA	28101	214ST				214175379103	BATTERY		HEEA0012153
	BATTERY WILL NOT STAY CHARGED.								
2435	5748M	BELL				GENERATOR	FAILED		11/28/97
HEEA	28102	214ST				214175150105	DC SYS		HEEA0012154
	GENERATOR INOPERATIVE.								
2435	6957Y	BELL				STARTER	FAILED	1695	11/28/97
HEEA	28139	214ST				214060056103	ENGINE		HEEA0012132
	STARTER FALLS OFF LINE AT 20-30%.								
3421	4UV	BELL				GYRO	FAILED		10/13/97
TI1R	23019	230			KBV350	060002600	COCKPIT VG		97ZZZX5051
	GYRO WILL NOT SPOOL UP COMPLETELY. REMOVED AND REPLACED.								
3421	4UV	BELL				GYRO	FAILED		10/17/97
TI1R	23019	230				060002600	COCKPIT VG		97ZZZX5053
	GYRO SLOW TO TURN UP. REMOVED AND REPLACED.								

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6220 HEEA	230UN 23009	BELL 230				BEARING 222310460103	CORRODED M/R		11/28/97 HEEA0012162
BEARING HAS CORROSION AND PITTING INSIDE OF BOLT HOLES. SERIAL NUMBERS REMOVED ARE RX1312 AND RX1293.									
6330 HEEA	230UN 23009	BELL 230				BEARING LINER 222010548105	BROKEN XMSN MOUNT		11/28/97 HEEA0012164
BEARING LINER IS BROKEN.									
2140 HEEA	407MM 53060	BELL 407				SHUTOFF VALVE 47127	FAILED HEATER SYS	770	11/28/97 HEEA0012160
HEATER SYSTEM WOULD NOT COME ON.									
3452 HEEA	417PH 53038	BELL 407			KT76	TRANSPONDER 066106200	INOPERATIVE COCKPIT		11/28/97 HEEA0012158
TRANSPONDER INOPERATIVE. FOUND UNIT TO HAVE LOW POWER OUT. REPLACED WEAK V101 CAVITY OSCILLATOR. REPAIRED. ADJUSTED AS NEEDED. BENCH CHECK GOOD.									
6300 HEEA	437PH 53072	BELL 407				LINK 406312103101	WORN M/R DRIVE		11/28/97 HEEA0012165
FOUND LINK BEARINGS WORN. SERIAL NUMBERS REMOVED ARE NHFS-2945 AND NHFS-2931.									
6321 HEEA	457PH 53147	BELL 407				PUCK 206340301103	UNBONDED ROTOR BRAKE	221	11/28/97 HEEA0012163
ROTOR BRAKE PUCK CAME UNBONDED.									
6340 HEEA	57416 53070	BELL 407				TRANSMITTER 222375077109	FAILED M/R TORQUE	1103	11/28/97 HEEA0012161
TORQUE INDICATOR ERRATIC.									
6410 HEEA	417PH 53038	BELL 407				BLADE 407012101105	WORN T/R	995	12/2/97 HEEA0012170
TAIL ROTOR BLADE BEARING WORN. PARTS AND LABOR WILL BE INVOICED...WO#9700658-99.									
6500 HEEA	407PH 53003	BELL 407			407040320101	BEARING 406040339105	ROUGH T/R DRIVE		12/1/97 HEEA0012168
ROUGH BEARING. SERIAL NUMBERS REMOVED ARE C97-1859 AND C97-1844. SCRAPPED BEARINGS.									
6500 HEEA	141MA 53016	BELL 407			407040320101	BEARING 406040339105	ROUGH T/R DRIVE		12/1/97 HEEA0012169
ROUGH BEARING. SERIAL NUMBERS REMOVED ARE C97-1888 AND K96-2112. SCRAPPED BEARINGS.									
6500 HEEA	447PH 53114	BELL 407			406040320101	BEARING 406040339105	ROUGH T/R DRIVE		12/1/97 HEEA0012166
ROUGH BEARING. SERIAL NUMBERS REMOVED ARE K96-0116 AND K96-0134.									
6510 ALGR	417AL 53054	BELL 407				DISK 406040340101	CRACKED T/R DISK PACK		9/24/97 97ZZZX4979
SCHEDULED INSPECTION FOUND DISK PACK DISK CRACKED. REMOVED AND REPLACED. THREE REPORTS RECEIVED DATED 9-24-97 ON T/R DISK PACK DISK CRACKED.									

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6510	417AL	BELL				DISK	CRACKED		9/24/97
ALGR	53054	407				406040340101	T/R DISK PACK		97ZZZX4978
SCHEDULED INSPECTION FOUND DISK PACK DISK CRACKED. THREE REPORTS RECEIVED DATED 9-24-97 ON T/R DISK PACK DISK CRACKED.									
7261	407MM	BELL	ALLSN			FILTER ELEMENT	TRIPPED		11/28/97
HEEA	53060	407	250C47B			23063144	OIL BY PASS		HEEA0012128
ENGINE EXTERNAL OIL FILTER BYPASS BUTTON POPPED. REPLACED WITH SERVICEABLE FILTER.									
2160	3893S	BELL				CONTROL	FAILED		11/28/97
HEEA	33022	412				212073927001	TEMP CONTROL		HEEA0012139
TEMPERATURE CONTROL INOPERATIVE.									
2312	2149S	BELL				CONTROL UNIT	FAILED		11/28/97
HEEA	36002	412				071121525	COCKPIT		HEEA0012157
CONTROL DISPLAY STAYS DIM. PERFORMED PRELIMINARY INSPECTION AND REPLACED V101 PHOTOCELL AND PHOTOCELL LENS, REPAIRED, TESTED, CHECKED 28V LIGHTING. BENCH CHECK GOOD.									
2822	141PH	BELL				PUMP	FAILED		11/28/97
HEEA	33197	412				164A1681	FUEL BOOST		HEEA0012145
BOOT PUMP NOISY AND PRESSURE FLUCTUATIONS.									
5260	3893N	BELL				ACTUATOR	FAILED		11/25/97
HEEA	33010	412				212075418105	STEP		HEEA0012124
STEP ACTUATOR INOPERATIVE. WILL NOT RETRACT.									
5260	107X	BELL				ACTUATOR	FAILED		11/24/97
HEEA	33113	412				212075418105	STEP		HEEA0012122
STEP ACTUATOR WILL NOT ACTUATE.									
5260	108X	BELL				ACTUATOR	FAILED		11/24/97
HEEA	33115	412				212075418105	STEP		HEEA0012121
STEP ACTUATOR WILL NOT OPERATE AT ALL.									
7810	3911L	BELL				DUCT ASSY	CRACKED		11/24/97
HEEA	33023	412				212061202009	LT EXH		HEEA0012123
EXH DUCT CRACKED/MISMANUFACTURED.									
6510		BOEING				ADAPTER	MISALIGNED		11/19/97
CHIR		1072				107D33421	DRIVE SHAFT		CHI1957
NEW PART RECEIVED AND ADAPTER HOLES MISALIGNED. (X)									
2312	911PF	BOLKMS				TRANSCIEIVER	WEAK		11/28/97
HEEA	S718	BO105S			RT40	40001278500	COCKPIT		HEEA0012126
TRANSCIEIVER -30DB WEAK RECEIVER SENSITIVITY AT TURN ON. REPLACED WITH SERVICEABLE PART.									
2844	105NC	BOLKMS				TRANSMITTER	MALFUNCTIONED	478	5/28/97
R7MA	790	BO105CBS				DK042	FUEL PRESSURE		97ZZZX5057
FUEL PRESSURE UNIT CAUSES PRESSURE GAUGE TO FLUCTUATE. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

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2844 R7MA	203LF 2015	BOLKMS BO105LSA3				TRANSMITTER DK042	FAILED FUEL PRESSURE	505	11/2/97 97ZZZX5062
TRANSMITTER UNIT INOPERATIVE. LOW PRESSURE READINGS. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
2844 HEEA	91070 S145	BOLKMS BO105S				TRANSDUCER BSE206150G3	FAILED FUEL PRESS		11/28/97 HEEA0012149
TRANSDUCER TRANSMITS OUT OF TOLERANCE THROUGHOUT SCALE.									
2844 HEEA	91070 S145	BOLKMS BO105S				TRANSDUCER BSE20660G1	SHORTED FUEL PRESS		11/28/97 HEEA0012150
TRANSDUCER INTERNALLY SHORTED.									
2844 HEEA	91070 S145	BOLKMS BO105S				TRANSDUCER BSE206150G3	FAILED FUEL PRESS		11/28/97 HEEA0012148
TRANSDUCER INTERNALLY SHORTED.									
2844 R7MA	485EC S754	BOLKMS BO105S				TRANSMITTER DK042	ERRATIC FUEL PRESSURE	295	10/24/97 97ZZZX5068
PRESSURE TRANSMITTER ERRATIC. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
6320 R7MA	202LF 2014	BOLKMS BO105LSA3				SWITCH 6607A2114	FAILED OIL PRESSURE	209	7/20/97 97ZZZX5060
TRANSMISSION LIGHT ILLUMINATES DURING FLIGHT. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
6320 R7MA	202LF 2014	BOLKMS BO105LSA3				SWITCH 6607A2114	FAILED OIL PRESSURE	274	8/27/97 97ZZZX5059
TRANSMISSION OIL PRESSURE LIGHT ILLUMINATES DURING FLIGHT. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
6320 R7MA	203LF 2015	BOLKMS BO105LSA3				SWITCH 6607A2114	FAILED OIL PRESSURE	376	7/20/97 97ZZZX5063
WARNING SWITCH UNIT INOPERATIVE. OIL PRESSURE WARNING LIGHT WILL NOT TURN OFF. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7120 R7MA	203LF 2015	BOLKMS BO105LSA3				BUSHING 10560387	WORN MOUNT	283	9/17/97 97ZZZX5064
BUSHING ELASTOMERICS WORN BEYOND SERVICEABLE LIMITS. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7170 R7MA	203LF 2015	BOLKMS BO105LSA3				DRAIN VALVE P101228X	LEAKING ENGINE	330	11/5/97 97ZZZX5061
DRAIN VALVE LEAKING BEYOND SERVICEABLE LIMITS. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7210	105LC S789	BOLKMS BO105S	ALLSN 250C20			GEARBOX 6894171	BROKEN MOUNT	4962	11/12/97 97ZZZX5078
ENGINE HAD GEARBOX THAT HAD UPPER LEFT COMPRESSOR MOUNT BROKEN OFF. FOUND NO REASON FOR BREAKAGE.									
7313 HEEA	135AE S838	BOLKMS BO105S	ALLSN 250C20B		6898735	NOZZLE 23060450	CRACKED TURBINE NR 1	393	11/26/97 HEEA0012125
ENGINE REMOVED DUE TO N1 DRAG. UPON INSPECTION OF TURBINE PARTS NOTED: BURNT AND CRACKED BEYOND SERVICEABLE LIMITS ON NR1 NOZZLE VANES. INSTALLED A DALLAS AIRMOTIVE OVERHAULED NR1 NOZZLE.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
7323 AC2R	8776 S776	BOLKMS BO105S	ALLSN 250C20B			GOVERNOR 23057869	FAILED ENGINE	436	9/22/97 97ZZZX4977
UNABLE TO ADJUST DROOP COMP. REPLACED GOVERNOR.									
7323 AC2R	5366Y S782	BOLKMS BO105S	ALLSN 250C20B			GOVERNOR 23057869	MALFUNCTIONED ENGINE	1586	9/11/97 97ZZZX4976
GOVERNOR HAS NO MORE ADJUSTMENT FOR COMPENSATION. REPLACED GOVERNOR.									
7722 HEEA	911FL S717	BOLKMS BO105S				INDICATOR 50061036	FAILED EXH TEMP		11/28/97 HEEA0012131
EGT INDICATOR HIGH OUT OF TOLERANCE. TIME SINCE REPAIR 0:00.									
7910 HEEA	54197 S805	BOLKMS BO105S				FILTER ASSY 174000105	DEFECTIVE SCREEN		11/28/97 HEEA0012135
FOUND FILTER ASSY SCREEN ON OUTPUT SIDE BROKEN.									
2430 R7MA	951AM 7017	BOLKMS BK117A3				TOGGLE SWITCH SP461310	FAILED DC SYSTEM		10/2/97 97ZZZX5075
TOGGLE SWITCH UNIT INOPERATIVE. WILL NOT CLOSE WHEN POWER IS 'OFF'. UNIT IS STUCK IN 'ON' POSITION. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
2430 R7MA	17SJ 7230	BOLKMS BK117B1				TOGGLE SWITCH SP461300	INTERMITTENT DC SYSTEM	325	7/4/97 97ZZZX5058
SWITCH UNIT OPERATES INTERMITTENTLY. ALT. PN 83990508. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
2435 TI1R	4493X S7038	BOLKMS BK117A3				STARTER/GEN 23032022	CHAFED ENGINE	32	10/5/97 97ZZZX5054
REMOVED NR 2 STARTER/GENERATOR. FAN CHAFED HOLE IN SCREEN. REMOVED AND REPLACED.									
3244 TI1R	527MB 7103	BOLKMS BK117A3				INDICATOR 5090004910	FAILED TURN/BANK	4	10/16/97 97ZZZX5055
CIRCUIT BREAKER TRIPS. INDICATOR HAS INTERNAL SHORT. REMOVED AND REPLACED.									
3310 R7MA	911VU 7141	BOLKMS BK117B1				RESISTOR RV2NBYS103B	FAILED COCKPIT	983	9/6/97 97ZZZX5074
VARIABLE RESISTOR CAUSES CIRCUIT BREAKERS TO TRIP. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
3340 HEEA	136AE 7234	BOLKMS BK117B2				POWER SUPPLY SPL2501024	FAILED STROBE		11/28/97 HEEA0012141
NO 24 VOLT OUTPUT.									
3421 TI1R	911MZ 7098	BOLKMS BK117A3				INDICATOR 4021541671	DEFECTIVE HORIZON		10/19/97 97ZZZX5056
BAD INPUTS TO YAW CSAS. NOTE: RED IMPACT INDICATOR. REMOVED AND REPLACED.									
6320 R7MA	911VU 7141	BOLKMS BK117B1				TRANSMITTER IPT20RT1100080G	FAILED M/R TRANSMISSION	694	7/17/97 97ZZZX5073
TRANSMITTER UNIT CAUSES OIL PRESSURE GAUGE NEEDLE TO FLUCTUATE. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6520 TI1R		BOLKMS BK117A3				BEARING 4639311003	MISMANUFACTURED T/R GEARBOX		10/8/97 97ZZZX5080
TOLERANCES TOO TIGHT, WOULD NOT FIT ON SHAFT CORRECTLY. REMOVED AND REPLACED.									
7712 TI1R	117NG 7083	BOLKMS BK117A4				PRESSURE XDUCER G555674	FAILED ENGINE TORQUE		9/26/97 97ZZZX5047
TORQUE STARTED FLUCTUATING THEN TOTAL FAILURE. REMOVED AND REPLACED.									
7712 TI1R	117NG 7083	BOLKMS BK117A4				TRANSDUCER G555674	FAILED ENGINE TORQUE		10/12/97 97ZZZX5046
TORQUE INDICATOR BEGAN TO SPIN THEN FROZE BELOW ZERO. REMOVED AND REPLACED.									
7712 R7MA	586BH 7129	BOLKMS BK117A4				TRANSDUCER G555674	FAILED TORQUE	185	7/23/97 97ZZZX5069
TORQUE TRANSDUCER UNIT OPERATES INTERMITTENTLY. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7712 R7MA	586BH 7129	BOLKMS BK117A4				INDICATOR 117940691	STICKS ENG TORQUE	260	10/11/97 97ZZZX5070
TORQUE INDICATOR'S NR 1 NEEDLE STICKS OR BECOMES ERRATIC. REPLACED WITH NEW UNIT, CORRECTED PROBLEM. REPLACED WITH REPAIRED UNIT SN 190.									
7712 R7MA	7060G 7173	BOLKMS BK117B1				TRANSDUCER G555674	MALFUNCTIONED TORQUE	645	5/15/97 97ZZZX5071
TORQUE TRANSDUCER UNIT CAUSES PRESSURE GAUGE TO FLUCTUATE 10 PERCENT. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7714 R7MA	424MB 7082	BOLKMS BK117A3				SPEED PICKUP 430135601	FAILED ENGINE		7/10/97 97ZZZX5065
SPEED PICKUP UNIT FAILED TO TEST UPON INSTALLATION. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
7931 R7MA	7060G 7173	BOLKMS BK117B1				TRANSDUCER IPT70RT11000250G	FAILED ENG OIL PRESS	191	7/24/97 97ZZZX5072
TRANSDUCER UNIT CAUSES PRESSURE GAUGE TO FLUCTUATE. REPLACED WITH NEW UNIT.									
8010 R7MA	428MB 7088	BOLKMS BK117A3				SWITCH 151PS01A6A	FAILED ENGINE START	14	8/6/97 97ZZZX5066
SWITCH UNIT OPERATES INTERMITTENTLY IN 'ON' POSITION. REPLACED WITH NEW UNIT, CORRECTED PROBLEM.									
2121 TI1R	317MC 7505	BOLKMS BK117C1				FAN 19A2772	INTERMITTENT AIR DIST		10/10/97 97ZZZX5049
FAN INTERMITTENT. REMOVED AND REPLACED.									
6710 TI1R	317MC 7505	BOLKMS BK117C1				ROD END 10513141	CORRODED M/R		5/1/97 97ZZZX5050
ROD END REJECTED DUE TO CORROSION. REMOVED AND REPLACED.									
6710 TI1R	317MC 7505	BOLKMS BK117C1				ROD END 10513142	CORRODED M/R		5/1/97 97ZZZX5048
ROD END REJECTED DUE TO CORROSION. REMOVED AND REPLACED.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
7421 TI1R	317MC 7505	BOLKMS BK117C1	LYC LTS101650B1			IGNITER 9550166670	WORN ENGINE		10/16/97 97ZZZX5052
IGNITER PLUG WORN DOWN. REMOVED AND REPLACED.									
3422 HEEA	102LU S1548	HUGHES 269C			KG102A	GYRO 060001500	FAILED COCKPIT		11/28/97 HEEA0012151
GYRO POINTS OFF COURSE.									
7400	1097J 9000801D	HUGHES 369D				EPO ASSEMBLY 369A45143	FAILED ENG REIGNITION	439	11/25/97 97ZZZX5076
DEFECT IN EPO ASSEMBLY CAUSED ENGINE OUT AND AUTO RE-LITE TO COME ON SENDING THE EPO ASSEMBLY IN FOR REPAIR AND/OR AN OVERHAUL.									
3340	523FB LN003	HUGHES 500N		WHELEN		LENS A402R	CRACKED AFT STROBE	18	11/12/97 97ZZZX4974
LENS CRACKED ALONG SEAM. FOUND ON PRE-FLIGHT.									
3422 HEEA	792CH 760193	SKRSKY S76A				GYRO COMPASS 258719342	FAILED COCKPIT		11/28/97 HEEA0012156
GYRO COMPASS WANDERING INTERMITTENTLY.									
6210 HEEA	4253S 760035	SKRSKY S76A				BLADE 7615009100052A	SEPARATION M/R	6173	11/28/97 HEEA0012134
BLADE SEPARATION ON THE TRIM TAB WHICH IS BEYOND LIMITS.									
6210 HEEA	4253S 760035	SKRSKY S76A				BLADE 7615009000049A	SEPARATION M/R	11750	11/28/97 HEEA0012133
BLADE SEPARATION ON THE TITANIUM AND NICKEL ABRASION STRIP WHICH IS BEYOND LIMITS. SENT TO									
7722 HEEA	1546G 760076	SKRSKY S76A				INDICATOR 7645001076107	DEFECTIVE TURB TEMP		11/28/97 HEEA0012155
TURB TEMP INDICATOR OUT OF TOLERANCE ON HIGH AND LOW SCALE.									
6420 HEEA	40466 3004	SNIAS AS350B2				BEARING 350A33211905	WORN T/R HUB		11/28/97 HEEA0012127
BEARING WORN. REPLACED WITH SERVICEABLE PART.									
6520 HEEA	40466 3004	SNIAS AS350B2			350A33211905	BEARING 350A33215300	SEPARATION T/R	186	12/1/97 HEEA0012167
BEARING RUBBER SEPARATION.									

(End of DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS)

**DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - ENGINES****12/7/97 - 12/13/97    ISSUE: 97-50    ZAC-327**

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
8500	7234Y 231	AMTR MINI500	ROTAX ROTAX582			ENGINE	FAILED POWER SECTION		10/26/97 97ZZZX5105
DURING PATTERN WORK, ENGINE FAILED AT ABOUT 500 FEET AFTER TAKEOFF. HELICOPTER WAS DESTROYED. REASON FOR ENGINE FAILURE NOT GIVEN.									
8530	1528K E2453	BEECH A36	CONT IO550B			PIN PLUG 630046	BROKEN NR 2 CYL PISTON	1149	11/19/97 97ZZZX5098
ON REMOVAL OF NR 2 CYLINDER FOR LOW COMPRESSION, THE ONE-PIECE FORGED ALUMINUM PLUG IN THE CENTER OF THE WRIST PIN WAS FOUND BROKEN IN TWO, TWO INCHES FROM THE END.									
7314	1551L P391	BEECH B60	LYC TIO541E1A4		ROMEC	PUMP RG7570K4	LEAKING FUEL SYSTEM	20694 219	11/17/97 97ZZZX5085
PUMP WAS SPEWING FUEL AT CASE PARTING LINE AT REGULATOR. GASKET HAD PUSHED ITS WAY OUT FROM BETWEEN HALVES. RESEALED BY REPAIR STATION. WAS TOLD THIS WAS OFTEN SEEN DUE TO THINNESS OF GASKET IF ONLY OIL OR GREASE WERE PRESENT ON MATING SURFACES WHEN ASSEMBLED. RECOMMEND NEW GASKET DESIGN.									
7250	2138Y 45639	BELL 206L1	ALLSN 250C28B			TURBINE 23033185	COKED SCAV OIL PORT	13208 785	10/21/97 97ZZZX4973
*****	FIVE MINUTES AFTER TAKEOFF, PILOT NOTICED OIL PRESSURE GAUGE FLUCTUATED FROM 60 PSI - 130 PSI AT A STEADY RATE. DURING A PRECAUTIONARY LANDING, THE TORQUE FLUCTUATED ABOUT 10 PERCENT. UPON INITIAL INVESTIGATION, THE OIL RESERVOIR WAS WAY DOWN AND THE EXHAUST COLLECTOR WAS VERY WET WITH OIL. SPECULATION - NR 6 AND NR 7 SCAVENGE STRUT BECAME PLUGGED AND THE PUMP FORCED OIL THROUGH SEAL INTO THE TURBINE AND PUMPED IT OVERBOARD. TURBINE ASSEMBLY WAS CHANGED.								
7261 HEEA	407MM 53060	BELL 407	ALLSN 250C47B			FILTER ELEMENT 23063144	TRIPPED OIL BY PASS		11/28/97 HEEA0012128
ENGINE EXTERNAL OIL FILTER BYPASS BUTTON POPPED. REPLACED WITH SERVICEABLE FILTER.									
7210	105LC S789	BOLKMS BO105S	ALLSN 250C20			GEARBOX 6894171	BROKEN MOUNT	4962	11/12/97 97ZZZX5078
ENGINE HAD GEARBOX THAT HAD UPPER LEFT COMPRESSOR MOUNT BROKEN OFF. FOUND NO REASON FOR BREAKAGE.									
7313 HEEA	135AE S838	BOLKMS BO105S	ALLSN 250C20B		6898735	NOZZLE 23060450	CRACKED TURBINE NR 1	393	11/26/97 HEEA0012125
ENGINE REMOVED DUE TO N1 DRAG. UPON INSPECTION OF TURBINE PARTS NOTED: BURNT AND CRACKED BEYOND SERVICEABLE LIMITS ON NR1 NOZZLE VANES. INSTALLED A DALLAS AIRMOTIVE OVERHAULED NR1 NOZZLE.									
7323 AC2R	8776 S776	BOLKMS BO105S	ALLSN 250C20B			GOVERNOR 23057869	FAILED ENGINE	436	9/22/97 97ZZZX4977
UNABLE TO ADJUST DROOP COMP. REPLACED GOVERNOR.									
7323 AC2R	5366Y S782	BOLKMS BO105S	ALLSN 250C20B			GOVERNOR 23057869	MALFUNCTIONED ENGINE	1586	9/11/97 97ZZZX4976
GOVERNOR HAS NO MORE ADJUSTMENT FOR COMPENSATION. REPLACED GOVERNOR.									
7421 TI1R	317MC 7505	BOLKMS BK117C1	LYC LTS101650B1			IGNITER 9550166670	WORN ENGINE		10/16/97 97ZZZX5052
IGNITER PLUG WORN DOWN. REMOVED AND REPLACED.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - ENGINES (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
8530	414YH	CESSNA	CONT			CYLINDER	CRACKED		10/14/97
DOKA	414A0514	414A	TSIO520NB			642594F	ENGINE	364	97ZZZX5107
OIL LEAKED FROM THE CRACKED CYLINDER WHICH FLOWED ONTO THE EXHAUST SYSTEM AND CAUSED SOME SMOKE TO BE FORCED INTO THE CABIN. THE PILOT DID A PRECAUTIONARY SHUT DOWN AND LANDED AT RAPID CITY WITHOUT ANY FURTHER INCIDENT.									
8520	38938	DHAV	PWA			STUD	DEFECTIVE	98	7/8/96
	424	DHC2*	R985*				NR 1 CYLINDER		97ZZZX5036
NR 1 CYLINDER STUD DEFECTIVE. THIS IS A COMMON PROBLEM TO THESE ENGINES. THE BASIC PROBLEM HERE IS HOW THE AD READS. SUBMITTER BELIEVES THERE IS A NEED TO REVISE THE WORDING.									

(End of DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - ENGINES)

**DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - COMPONENTS****12/7/97 - 12/13/97    ISSUE: 97-50    ZAC-327**

<b>ATA OPER</b>	<b>REG. NO SERIAL NO</b>	<b>ACFT MAKE ACFT MODEL</b>	<b>ENG MAKE ENG MDL</b>	<b>PROP MAKE PROP MDL</b>	<b>COMP MFG COMP MDL</b>	<b>PART NAME PART NUMBER</b>	<b>PART COND PART LOC.</b>	<b>TT TSO</b>	<b>DIFF. DATE OPER CONT NO</b>
2562 HEEA	8589X 51487	BELL 206L3			NARCO	ELT ELT910	DEFECTIVE COCKPIT		11/28/97 HEEA0012146
ELT SEAL MISSING.									
3414 HEEA		BELL 206L1				INDICATOR 8000	LEAKAGE AIR SPEED		11/28/97 HEEA0012143
AIR SPEED INDICATOR EXCESSIVE CASE LEAKAGE.									
3421	206BY 2871	BELL 206B3				INDICATOR 500DCF	FAILED HORIZON REF	454	11/18/97 97ZZZX5077
HORIZON REFERENCE INDICATOR WILL NOT CAGE.									
3452 HEEA	2251A 45755	BELL 206L1			KT76	TRANSPONDER 066106200	FAILED COCKPIT		11/28/97 HEEA0012159
TRANSPONDER NO TEST LIGHT AND NO POWER. PERFORMED PRELIMINARY INSPECTION AND FOUND REPLY LIGHT DIM, REPLACED V301 PHOTOCELL. REPAIRED. BENCH CHECK GOOD.									
3421 TI1R	4UV 23019	BELL 230				GYRO 060002600	FAILED COCKPIT VG		10/17/97 97ZZZX5053
GYRO SLOW TO TURN UP. REMOVED AND REPLACED.									
3421 TI1R	4UV 23019	BELL 230			KBV350	GYRO 060002600	FAILED COCKPIT VG		10/13/97 97ZZZX5051
GYRO WILL NOT SPOOL UP COMPLETELY. REMOVED AND REPLACED.									
3452 HEEA	417PH 53038	BELL 407			KT76	TRANSPONDER 066106200	INOPERATIVE COCKPIT		11/28/97 HEEA0012158
TRANSPONDER INOPERATIVE. FOUND UNIT TO HAVE LOW POWER OUT. REPLACED WEAK V101 CAVITY OSCILLATOR. REPAIRED. ADJUSTED AS NEEDED. BENCH CHECK GOOD.									
2312 HEEA	2149S 36002	BELL 412				CONTROL UNIT 071121525	FAILED COCKPIT		11/28/97 HEEA0012157
CONTROL DISPLAY STAYS DIM. PERFORMED PRELIMINARY INSPECTION AND REPLACED V101 PHOTOCELL AND PHOTOCELL LENS, REPAIRED, TESTED, CHECKED 28V LIGHTING. BENCH CHECK GOOD.									
2312 HEEA	911PF S718	BOLKMS BO105S			RT40	TRANSCIEVER 40001278500	WEAK COCKPIT		11/28/97 HEEA0012126
TRANSCIEVER -30DB WEAK RECEIVER SENSITIVITY AT TURN ON. REPLACED WITH SERVICEABLE PART.									
3421 TI1R	911MZ 7098	BOLKMS BK117A3				INDICATOR 4021541671	DEFECTIVE HORIZON		10/19/97 97ZZZX5056
BAD INPUTS TO YAW CSAS. NOTE: RED IMPACT INDICATOR. REMOVED AND REPLACED.									
3422 HEEA	102LU S1548	HUGHES 269C			KG102A	GYRO 060001500	FAILED COCKPIT		11/28/97 HEEA0012151
GYRO POINTS OFF COURSE.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE



## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - COMPONENTS (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
2210	4082T	PIPER			KING	SWITCH	MALFUNCTIONED		11/19/97
	318152089	PA31350			KFC200	065501100	AUTOPILOT	306	97ZZZX5102
DURING A PRE-FLIGHT CHECK, PILOT TESTED THE ACCELEROMETER SWITCH. IT WOULD TEST OK IN THE DOWN POSITION, BUT WOULD NOT TEST IN THE UP POSITION. SUBMITTER RECOMMENDS THAT THE PART BE TSO'D OUT OF THE SYSTEM.									
2210	4082T	PIPER			KING	SWITCH	FAILED	541	11/15/97
	318152089	PA31350			KFC200	065501100	AUTOPILOT		97ZZZX5101
PILOT REPORTED UPON COMPLETION OF PRE-FLIGHT CHECK, ACCELEROMETER SWITCH WOULD NOT TEST OR DISCONNECT AUTOPILOT AS REQUIRED BY POH INSTRUCTIONS. THE SYSTEM WAS FOUND TO DISCONNECT IN THE DOWN POSITION SOMETIMES, AND WOULD NOT DISCONNECT IN THE UP POSITION. THE SWITCH IS OF VERY POOR DESIGN AND CONSTRUCTION. INNER AND OUTER HOUSINGS ARE OF DISSIMILAR METAL AND DO NOT EXPAND AND CONTRACT AT THE SAME RATE NOT ALLOWING THE SWITCH TO MOVE AT DIFFERENT TEMPS. WHOLE SYSTEM IS OVER-ENGINEERED. ONE SIMPLE TSO TO REMOVE THE SWITCH FROM THE SYSTEM WOULD CURE THE PROBLEM. IF SWITCH IS USED FOR WHAT IT WAS DESIGNED, PILOT HAS ALREADY LOST CONTROL OF THE AIRCRAFT!!									
2215	9284X	PIPER			KING	SCREWS	LOOSEMED	235	11/7/97
	4636087	PA46350P			KS270A	089606705	PITCH SERVO		97ZZZX5040
*****	SERVO NOT WORKING PROPERLY. REMOVED FROM AIRCRAFT AND FOUND THREE SCREWS BACKED OUT UNTIL THEY HIT PLATE 073-0515-03. SCREWS NEED LOCTITE.								
3422	792CH	SKRSKY				GYRO COMPASS	FAILED		11/28/97
HEEA	760193	S76A				258719342	COCKPIT		HEEA0012156
GYRO COMPASS WANDERING INTERMITTENTLY.									
(End of DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - COMPONENTS)									

**DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS****12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327**

<b>ATA OPER</b>	<b>REG. NO SERIAL NO</b>	<b>ACFT MAKE ACFT MODEL</b>	<b>ENG MAKE ENG MDL</b>	<b>PROP MAKE PROP MDL</b>	<b>COMP MFG COMP MDL</b>	<b>PART NAME PART NUMBER</b>	<b>PART COND PART LOC.</b>	<b>TT TSO</b>	<b>DIFF. DATE OPER CONT NO</b>
6110		ADAMS A55		MCAULY 2AF34C55		RETAIN RING C3112	CRACKED RPOP		8/1/96 EY2R9600102
		PROP RETAIN RING CRACKED							
6110		BBAVIA 8GCBC		HARTZL HCC2YF1		BEARING 2202	CRACKED PROP ASSY		12/1/96 EY2R9600191
		PROP ASSY BEARING CRACKED							
6110		BEECH 100BEECH		HARTZL HCB3TN3		PILOT TUBE 18912A	CRACKED PROPELLER	2018	6/1/96 EY2R9600075
		PROPELLER ASSY PILOT TUBE CRACKED							
6110		BEECH B100		HARTZL HCB3TN3		BULKHEAD 3064	CRACKED PROP ASSY	9815 1746	10/1/96 EY2R9600150
		PROP ASSY CRACKED BULKHEAD							
6114		BEECH 3533		MCAULY 2A36C23		HUB C4239C23	CRACKED PROP		7/1/96 EY2R9600090
		HUB CRACKED							
6114		BEECH 3533		MCAULY 2A36C23		HUB C4239C23	CRACKED PROP		7/1/96 EY2R9600091
		HUB CRACKED IN THREAD AREA							
6114		BEECH 35B33		MCAULY 2A36C23		HUB C2835C23	CRACKED NR 2 SOCKET	238	12/1/96 EY2R9600164
		HUB NR2 SOCKET, HAS CRACK 12" LONG							
6110		BEECH 35BEECH		MCAULY 3A32C76		NUT C4904	CORRODED PROP ASSY		1/1/96 EY2R9600213
		PROP ASSY NUT IS CORRODED							
6110		BEECH 35BEECH		MCAULY 3A32C76		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600212
		PROP ASSY RETAIN BEARING CORRODED							
6110		BEECH 35BEECH		MCAULY 3A32C76		ACTUATING PIN B4460	CORRODED BLADE		1/1/96 EY2R9600211
		BLADE ACTUATING PIN IS CORRODED							
6110		BEECH 35BEECH		MCAULY 3A32C76		DOWEL A4001	CORRODED PROP ASSY		1/1/96 EY2R9600210
		PROP ASSY DOWEL IS CORRODED							
6111		BEECH 35BEECH		MCAULY 3A32C76		BLADE S82NC2	CORRODED PROP ASSY		1/1/96 EY2R9600215
		BLADE SN K103399YS IS CORRODED							

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6111		BEECH 35BEECH		MCAULY 3A32C76		BLADE S82NC2	CORRODED PROP ASSY		1/1/96 EY2R9600214
		BLADE SN K103846YS IS CORRODED							
6111		BEECH D35		BEECH 215*		BEARING 2153192	CRACKED BLADE		11/1/96 EY2R9600157
		BLADE BEARING RACE CRACKED							
6114		BEECH 35BEECH		MCAULY 3A32C76		HUB C4211C76	CRACKED SOCKET		5/1/96 EY2R9600054
		HUB BLADE SOCKET CRACKED							
6114		BEECH V35		MCAULY 2A36C23		HUB C4239C23	CRACKED THREAD AREA		7/1/96 EY2R9600089
		HUB CRACKED IN THREAD AREA							
6114		BEECH V35		MCAULY 3A32C76		HUB D6602C76	CORRODED PROP ASSY		1/1/96 EY2R9600209
		PROP HUB ASSY IS CORRODED							
6114		BEECH V35		MCAULY 3A32C76		HUB D6602C76	CRACKED THREAD AREA		10/1/96 EY2R9600115
		HUB CRACKED IN THREAD AREA							
6114		BEECH V35A		MCAULY 3A32C76		HUB D6602C76	CRACKED THREAD AREA		9/1/96 EY2R9600107
		HUB CRACKED IN THREAD AREA							
6111		BEECH 36BEECH		MCAULY 2A36C23		NUT C2463	CRACKED BLADE RETAIN		10/1/96 EY2R9600133
		BLADE RETAIN NUT CRACKED							
6114		BEECH 36BEECH		MCAULY 2A36C23		HUB C6447C23	CRACKED BOLT SOCKETS		12/1/96 EY2R9600179
		HUB ASSY CRACKED IN BOLT SOCKETS							
6110		BEECH 9555		HARTZL PHCC3YF2		FORK 3252	CRACKED PITCH CHANGE		12/1/96 EY2R9600173
		PROP ASSY PITCH CHANGE FORK IS CRACKED							
6114		BEECH 9555		MCAULY 3AF32C75		HUB D5892C75	CRACKED THREAD AREA		7/1/96 EY2R9600093
		HUB CRACKED IN THREAD AREA							
6110		BEECH 58P		HARTZL PHCJ3YF2		PITCH CHANGE BLK 32532	CRACKED PROP ASSY	4833 1698	4/1/96 EY2R9600053
		PROP ASSY HAS A PITCH CHANGE BLOCK CRACKED							

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6110		BEECH 58P		HARTZL PHCJ3YF2		SPRING RETAINER 15921	CRACKED PROP ASSY		4/1/96 EY2R9600052
		PROP ASSY HAS A CRACKED SPRING RETAINER							
6114		BEECH 58		MCAULY 2AF34C55		HUB C4206C55	CRACKED SOCKET		7/1/96 EY2R9600092
		HUB CRACKED IN BOTH BLADE SOCKETS							
6110		BEECH B90		HARTZL HCB3TN3		PILOT TUBE 1891	CRACKED PROP ASSY		10/1/96 EY2R9600122
		PROP ASSY IS CRACKED . ALL 3 PILOT TUBES							
6110		BEECH B90		HARTZL HCB3TN3		BEARING 1851T	CRACKED PROP		10/1/96 EY2R9600121
		PROP ASSY BEARING CRACKED							
6114		BELL 206B		MCAULY E2A34C73		HUB D5347C73	CRACKED PROPELLER	1187	6/1/96 EY2R9600073
		HUB ASSY CRACKED							
6110		CESSNA 152		MCAULY 1A103TCM		PROPELLER	CRACKED LE BOLT HOLES		10/1/96 EY2R9600114
		2 CRACKS IN LEAD EDGE BOLT HOLES							
6110		CESSNA 152		MCAULY 1A103TCM		PROPELLER	CORRODED HUB ASSY		1/1/96 EY2R9600192
		FIXED PITCH PROP ASSY IS CORRODED							
6114		CESSNA 180		MCAULY 2A34C*		HUB C1579C18	CRACKED THREAD AREA		10/1/96 EY2R9600130
		HUB CRACKED IN THREADS AREA							
6114		CESSNA 180A		MCAULY 2A34C66		HUB C5480C66	CRACKED MT FLANGE		10/1/96 EY2R9600131
		HUB CRACKED IN MOUNTING FLANGE							
6114		CESSNA 180G		MCAULY 2A36C29		HUB C4526C29	CRACKED PROP ASSY		10/1/96 EY2R9600135
		PROP HUB ASSY CRACKED							
6110		CESSNA 182P		MCAULY 2A34C201		CYLINDER C5263	CORRODED PROP ASSY	2617	1/1/96 EY2R9600195
		PROP ASSY CYLINDER CORRODED							
6110		CESSNA 182P		MCAULY 2A34C201		PISTON ROD PIN B3414	CORRODED PROP ASSY	2617	1/1/96 EY2R9600193
		PROP ASSY PISTON ROD PIN ASSY CORRODED							

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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6110		CESSNA 182P		MCAULY 2A34C201		SPLIT RETAINER C3903	CORRODED PROP ASSY	2617	1/1/96 EY2R9600194
		PROP ASSY SPLIT RETAINER CRACKED							
6110		CESSNA 182P		MCAULY 2A34C201		RETAIN BEARING C5270	CORRODED PROP ASSY	2617	1/1/96 EY2R9600196
		PROP ASSY RETAIN BEARING CORRODED							
6110		CESSNA 182Q		MCAULY 2A34C203		PROPELLER	CORRODED PROP ASSY	158	1/1/96 EY2R9600199
		PROP ASSY IS CORRODED							
6111		CESSNA 182		MCAULY 2A36C29		BLADE S90M8	CRACKED THREAD AREA		10/1/96 EY2R9600134
		BLADE SN A4420YS, THREAD AREA CRACKED							
6111		CESSNA 182		MCAULY 2A34C201		BLADE 90DA8	CORRODED PROP ASSY		1/1/96 EY2R9600198
		BLADE ASSY SN B39063 IS CORRODED							
6111		CESSNA 182		MCAULY 2A34C201		BLADE 90DA8	CORRODED PROP ASSY		1/1/96 EY2R9600197
		BLADE ASSY SN C78439 IS CORRODED							
6111		CESSNA 182J		MCAULY 2A34C66		BLADE 90AT8	CORRODED PROP ASSY		1/1/96 EY2R9600200
		BLADE ASSY SN C37703 IS CORRODED							
6114		CESSNA 182		MCAULY E2A34C73		HUB C5347C73	CRACKED THREAD CRACKED		12/1/96 EY2R9600171
		THREAD AREAS OF HUB CRACKED							
6114		CESSNA 182		MCAULY D2A34C58		HUB C4716C58	CRACKED PROP ASSY		10/1/96 EY2R9600142
		PROP ASSY HUB CRACKED							
6114		CESSNA 182P		MCAULY 2A34C66		HUB C5480C66	CRACKED THREAD AREA		9/1/96 EY2R9600106
		HUB CRACKED IN THREAD AREA							
6110		CESSNA 188CESSNA		MCAULY D2A34C98		NUT C4902	CRACKED PROP HUB		10/1/96 EY2R9600145
		NUT CRACKED WITH HUB							
6111		CESSNA 188CESSNA		MCAULY D2A34C98		NUT C4902	CRACKED BLADE		5/1/96 EY2R9600063
		BLADE NUT CRACKED							

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6114		CESSNA 188B		MCAULY D2A34C98		HUB C4716C98	CRACKED THREAD AREA	2666 1333	6/1/96 EY2R9600072
		HUB CRACKED IN THREAD AREA							
6114		CESSNA 188CESSNA		MCAULY 2A34C66		HUB C5480C66	CRACKED THREAD AREA		10/1/96 EY2R9600132
		HUB CRACKED IN THREADS							
6114		CESSNA 188CESSNA		MCAULY B2A34C205		HUB D6608C205	CRACKED THREAD AREA		12/1/96 EY2R9600182
		HUB ASSY CRACKED THREADS							
6114		CESSNA 188CESSNA		MCAULY D2A34C98		HUB C4716C98	CRACKED PROP ASSY		10/1/96 EY2R9600144
		RED DYE LEAK. HUB CRACKED							
6114		CESSNA 188CESSNA		MCAULY D2A34C58		HUB C4716C58	CRACKED NR 2 SOCKET		10/1/96 EY2R9600143
		HUB CRACKED IN NR2 SOCKET							
6114		CESSNA 188CESSNA		MCAULY B2A34C205		HUB D6608C205	CRACKED THREAD AREA		12/1/96 EY2R9600181
		HUB ASSY CRACKED THREADS							
6114		CESSNA 188CESSNA		MCAULY D2A34C98		HUB C4716C203	CRACKED NR 2 SOCKET		5/1/96 EY2R9600062
		HUB CRACKED IN NR2 SOCKET							
6110		CESSNA U206F		MCAULY 3AF32C*		NUT C4902	CORRODED PROP ASSY	4513	1/1/96 EY2R9600242
		PROP ASSY NUT IS CORRODED							
6110		CESSNA U206F		MCAULY 3AF32C*		FERRULE C4451	CORRODED PROP ASSY		1/1/96 EY2R9600241
		PROP ASSY FERRULE IS CORRODED							
6110		CESSNA U206F		MCAULY 3AF32C*		FERRULE C4451	CORRODED PROP ASSY	4513	1/1/96 EY2R9600240
		PROP ASSY FERRULE IS CORRODED							
6110		CESSNA U206F		MCAULY 3AF32C*		RETAIN BEARING C2987	CORRODED PROP ASSY	4513	1/1/96 EY2R9600239
		PROP ASSY RETAIN BEARING IS CORRODED							
6111		CESSNA P206C		MCAULY D3A32C88		FERRULE C4451	CRACKED BLADE	512	12/1/96 EY2R9600170
		BLADE PIN HOLE DIMPLED, CAUSED FERRULE CRACK							

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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6111		CESSNA U206F		MCAULY 3AF32C*		BLADE 82NC2	CORRODED PROP ASSY	4513	1/1/96 EY2R9600238
		BLADE SN KK041YSI CORRODED							
6114		CESSNA P206C		MCAULY D3A32C88		HUB D3944C88	CRACKED NR 2 SOCKET	512	12/1/96 EY2R9600169
		HUB ASSY NR2 SOCKET, NR5 THREAD CRACKED, 2" LONG							
6114		CESSNA U206F		MCAULY 3AF32C*		HUB D5904C90	CORRODED PROP ASSY	4513	1/1/96 EY2R9600243
		PROP ASSY HUB IS CORRODED							
6110		CESSNA 210		MCAULY E2A34C73		RETAIN NUT C3092	CRACKED PROP ASSY		12/1/96 EY2R9600180
		PROP ASSY RETAIN NUT CRACKED THREADS							
6110		CESSNA 210		MCAULY D2A36C33		RETAIN NUT C1976	CRACKED PROP ASSY		10/1/96 EY2R9600146
		PROP ASSY RETAIN NUT CRACKED							
6114		CESSNA 210		MCAULY D2A34C58		HUB C4716C58	CRACKED NR 1 SOCKET		12/1/96 EY2R9600187
		HUB ASSY CRACKED IN NR1 SOCKET							
6114		CESSNA 210		MCAULY D2A36C33		HUB C2715C33	CRACKED NR 1 SOCKET		10/1/96 EY2R9600147
		HUB CRACKED IN NR1 SOCKET							
6110		CESSNA T303		MCAULY 3AF32C506		RETAIN BEARING C5270	CORRODED PROP ASSY	2184	1/1/96 EY2R9600216
		PROP ASSY RETAIN BEARING IS CORRODED							
6110		CESSNA 310		MCAULY 3AF32C87		RET. BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600220
		PROP ASSY RETAIN BEARING IS CORRODED							
6110		CESSNA 310		MCAULY 3AF32C87		FEATHER CYLINDER C3550	CORRODED PROP ASSY		1/1/96 EY2R9600226
		PROP ASSY FEATHER CYLINDER IS CORRODED							
6110		CESSNA 310		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600235
		PROP ASSY RETAIN BEARING CORRODED							
6110		CESSNA 310		MCAULY 3AF32C87		ACTUATING PIN B4459	CORRODED BLADE		1/1/96 EY2R9600234
		BLADE ACTUATING PIN IS CORRODED							

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6110		CESSNA 310R		MCAULY 3AF32C87		FEATHER CYLINDER C3550	CORRODED PROP ASSY		1/1/96 EY2R9600227
		PROP FEATHER CYLINDER IS CORRODED							
6110		CESSNA 310R		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600219
		PROP ASSY RETAIN BEARING CORRODED							
6110		CESSNA 310R		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600221
		PROP ASSY RETAIN BEARING CORRODED							
6110		CESSNA 310R		MCAULY 3AF32C87		FERRULE C4451	CRACKED PROP ASSY	1223	12/1/96 EY2R9600166
		5 HOLES IN BLADE PIN HOLE, DIMPLED AND FERRULE CRACKED							
6110		CESSNA 310R		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600223
		PROP ASSY RETAIN BEARING IS CORRODED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE 82NC55	CORRODED PROP ASSY		1/1/96 EY2R9600231
		BLADE SN K62721YS IS CORRODED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE S82NC4	CRACKED NR 1 SOCKET		10/1/96 EY2R9600117
		BLADE NR1 SOCKET CRACKED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE S82NC55	CORRODED PROP ASSY		1/1/96 EY2R9600237
		BLADE SN K62727YS IS CORRODED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE 82NC55	CORRODED PROP ASSY		1/1/96 EY2R9600233
		BLADE SN K62754YS IS CORRODED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE 82NC55	CORRODED PROP ASSY		1/1/96 EY2R9600232
		BLADE SN K62780YS IS CORRODED							
6111		CESSNA 310		MCAULY 3AF32C87		BLADE S82NC55	CRACKED THREADS		5/1/96 EY2R9600056
		BLADE SN F651YS, THREADS CRACKED							
6111		CESSNA 310R		MCAULY 3AF32C87		BLADE S82NC4	CORRODED PROP ASSY		1/1/96 EY2R9600230
		BLADE SN F40097YS IS CORRODED							

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6114		CESSNA 310		MCAULY D2A34C*		C65 HUB	CRACKED THREAD AREA		7/1/96 EY2R9600099
		HUB CRACKED IN THREAD AREA							
6114		CESSNA 310		MCAULY 3AF32C87		HUB D7015C87	CRACKED SOCKETS		6/1/96 EY2R9600069
		HUB ASSY HAS ALL THREE SOCKETS CRACKED							
6114		CESSNA 310		MCAULY D2AF34C65		HUB D4237C65	CRACKED NR 2 SOCKET		7/1/96 EY2R9600100
		HUB CRACKED IN NR2 SOCKET							
6114		CESSNA 310		MCAULY 3AF32C87		HUB D7015C87	CRACKED THREAD AREA		5/1/96 EY2R9600055
		HUB CRACKED IN THREAD AREA							
6114		CESSNA 310		MCAULY 3AF32C87		HUB D7015C87	CORRODED PROP ASSY		1/1/96 EY2R9600236
		PROP ASSY HUB IS CORRODED							
6114		CESSNA 310		MCAULY 3AF32C87		HUB D7015C87	CRACKED BLADE SOCKET		10/1/96 EY2R9600136
		HUB CRACKED IN BLADE SOCKET							
6114		CESSNA 310		MCAULY 3AF32C87		HUB D7015C87	CRACKED NR 1 SOCKET		5/1/96 EY2R9600057
		HUB CRACKED IN NR1 SOCKET							
6114		CESSNA 310J		MCAULY D2AF34C81		HUB D4887C81	CRACKED THREAD AREA		12/1/96 EY2R9600168
		PROP HUB ASSY CRACKED IN THREAD AREA							
6114		CESSNA 310J		MCAULY D2AF34C81		HUB D4887C81	CRACKED PROP ASSY		5/1/96 EY2R9600064
		PROP ASSY HUB CRACKED							
6114		CESSNA 310P		MCAULY 3AF32C87		HUB D7027C87	CRACKED THREAD AREA	1627	12/1/96 EY2R9600176
		HUB ASSY CRACKED THREADS							
6114		CESSNA 310P		MCAULY 3AF32C87		HUB D7027C87	CRACKED THREAD AREA		12/1/96 EY2R9600177
		HUB ASSY THREAD CRACKED							
6114		CESSNA 310Q		MCAULY 3AF32C87		HUB D5892C87	CRACKED PROP	3348 573	7/1/96 EY2R9600097
		HUB CRACKED							

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6114		CESSNA 310Q		MCAULY 3AF32C87		HUB D5892C87	CRACKED PROP	3348 573	7/1/96 EY2R9600096
		HUB CRACKED							
6114		CESSNA 310Q		MCAULY D3AF32C80		HUB D7037C80	CRACKED NR 1 SOCKET		5/1/96 EY2R9600065
		HUB CRACKED IN NR 1 SOCKET							
6114		CESSNA 310Q		MCAULY 3AF32C87		HUB D7015C87	CRACKED PROP ASSY		12/1/96 EY2R9600190
		PROP ASSY HUB CRACKED							
6114		CESSNA 310R		MCAULY 3AF32C87		HUB D7015C87	CRACKED THREAD AREA		10/1/96 EY2R9600138
		HUB CRACKED IN THREADS							
6114		CESSNA 310R		MCAULY 3AF32C87		HUB D7015C87	CRACKED NR 1 SOCKET		10/1/96 EY2R9600139
		HUB CRACKED IN NR1 SOCKET							
6114		CESSNA 310R		MCAULY 3AF32C87		HUB D7015C87	CORRODED PROP ASSY		1/1/96 EY2R9600229
		PROP HUB ASSY CORRODED							
6114		CESSNA 310R		MCAULY 3AF32C87		HUB D7027C87	CRACKED THREAD AREA		9/1/96 EY2R9600108
		HUB CRACKED IN THREAD AREA							
6110		CESSNA 340CESSNA		MCAULY 3AF32C*		CYLINDER PIN C1896	CORRODED PROP ASSY		1/1/96 EY2R9600244
		PROP ASSY CYLINDER PIN IS CORRODED							
6114		CESSNA 340A		HARTZL PHCC3YF2		HUB 32517	CRACKED PROP		9/1/96 EY2R9600110
		PROP HUB CRACKED							
6114		CESSNA 340A		MCAULY 3AF32C93		HUB D7015C93	CRACKED NR 3 SOCKET		10/1/96 EY2R9600141
		HUB CRACKED IN NR3 SOCKET							
6114		CESSNA 340CESSNA		MCAULY 3AF32C93		FEATHER CYLINDER C3550	CRACKED HUB		6/1/96 EY2R9600070
		FEATHER CYLINDER SCREW HOLES CRACKED							
6114		CESSNA 340CESSNA		MCAULY 3AF32C87		HUB D7015C87	CRACKED PROP ASSY		9/1/96 EY2R9600126
		PROP HUB ASSY IS CRACKED							

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6114		CESSNA 401		MCAULY 3AF32C87		HUB D7015C87	CRACKED THREAD AREA		7/1/96 EY2R9600095
		HUB CRACKED IN THREAD AREA							
6114		CESSNA 401		MCAULY 3AF32C87		HUB D7015C87	CRACKED NR 2 SOCKET		7/1/96 EY2R9600098
		HUB CRACKED IN NR 2 SOCKET							
6110		CESSNA 402B		MCAULY 3AF32C87		FEATHER CYLINDER C3550	CORRODED PROP ASSY		1/1/96 EY2R9600228
		PROP ASSY FEATHER CYLINDER IS CORRODED							
6110		CESSNA 402B		MCAULY 3AF32C87		NUT C3475	CORRODED PROP ASSY		1/1/96 EY2R9600225
		PROP ASSY NUT IS CORRODED							
6110		CESSNA 402B		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600224
		PROP ASSY RETAIN BEARING IS CORRODED							
6110		CESSNA 402B		MCAULY 3AF32C87		RETAIN BEARING C2987	CORRODED PROP ASSY		1/1/96 EY2R9600222
		PROP ASSY RETAIN BEARING IS CORRODED							
6110		CESSNA 402B		MCAULY 3AF32C87		FEATHER CYLINDER A3550	CORRODED PROP ASSY		1/1/96 EY2R9600218
		PROP ASSY FEATHER CYLINDER IS CORRODED							
6114		CESSNA 402A		MCAULY 3AF32C87		HUB D5892C87	CRACKED PROP ASSY		10/1/96 EY2R9600137
		PROP HUB ASSY CRACKED							
6114		CESSNA 402B		MCAULY 3AF32C87		HUB D5892C87	CRACKED PROP ASSY		11/1/96 EY2R9600158
		PROP HUB ASSY CRACKED							
6114		CESSNA 402C		MCAULY 3AF32C93		HUB D5892C93	CRACKED PROP ASSY	4020 1379	11/1/96 EY2R9600159
		PROP HUB ASSY CRACKED							
6111		CESSNA 414		MCAULY 3AF32C93		BLADE S82NC55	CRACKED PROP ASSY		5/1/96 EY2R9600058
		BLADE SN K92082YS CRACKED							
6111		CESSNA 414		MCAULY 3AF32C93		BLADE 82NC55	CORRODED PROP ASSY		1/1/96 EY2R9600245
		BLADE SN K76547 IS CORRODED							

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6111		CESSNA 414A		MCAULY 3AF32C93		FERRULE C4451	CRACKED PROP ASSY		5/1/96 EY2R9600059
		PROP ASSY BLADE FERRULE CRACKED							
6114		CESSNA 414		MCAULY 3AF32C93		HUB D7015C93	CRACKED BLADE SOCKET		10/1/96 EY2R9600140
		HUB CRACKED IN BLADE SOCKET							
6114		CESSNA 414		MCAULY 3AF32C93		HUB D4344C93	CRACKED NR 3 SOCKET		12/1/96 EY2R9600185
		HUB ASSY CRACKED IN NR3 SOCKET, NR3 THREAD							
6114		CESSNA 414		MCAULY 3AF32C93		HUB D7015C93	CRACKED NR 1 SOCKET		8/1/96 EY2R9600103
		HUB CRACKED IN NR1 SOCKET							
6114		CESSNA 414		MCAULY 3AF32C93		HUB D7015C93	CRACKED NR 1 SOCKET		10/1/96 EY2R9600118
		NR 1 BLADE SOCKET UNDER WELCH PLUG CRACKED							
6114		CESSNA 421		MCAULY 3AF34C92		HUB D5894C92	CRACKED RETAIN THREADS		5/1/96 EY2R9600061
		HUB CRACKED IN RETENTION THREADS							
6114		CESSNA 421		MCAULY 3AF34C92		HUB D5894C92	CRACKED RETAIN THREADS		5/1/96 EY2R9600060
		HUB CRACKED IN RETENTION THREADS							
6114		CESSNA 421		MCAULY 3AF34C92		HUB D7019C92	CRACKED PROPELLER	1642	6/1/96 EY2R9600071
		HUB ASSY CRACKED							
6111		CONAER LA4200		HARTZL HCC2YK1		BLADE FL7666A2	CRACKED SHANK		10/1/96 EY2R9600152
		BLADE SN D66432, CRACKED NEAR SHANK IN LIP							
6110		DHAV DHC3		HARTZL HCB3TN3		PILOT TUBE 18912A	CRACKED PROP		6/1/96 EY2R9600076
		PROP PILOT TUBE HAS 3" CRACK							
6110		DHAV DHC3		HARTZL HCB3TN3		PILOT TUBE 18916A	CRACKED PROP		6/1/96 EY2R9600077
		PROP PILOT TUBE CRACKED							
6111		DHAV DHC3		HARTZL HCB3TN3		BLADE T101731	CRACKED SHANK		6/1/96 EY2R9600078
		PROP BLADE SHANK SN 636978, IS CRACKED							

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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6111		DHAV DHC3		HARTZL HCB3TN3		CLAMP 13019S	CRACKED PROP ASSY		6/1/96 EY2R9600074
		PROP ASSY BLADE CLAMP CRACKED							
6111		DHAV DHC6300		HARTZL HCB3TN3		BLADE T10282H	CRACKED PROP	6770 896	6/1/96 EY2R9600081
		PROP BLADE CRACKED. REWORKED, SN C69640							
6111		DHAV DHC6300		HARTZL HCB3TN3		BLADE T10282H	CRACKED PROP	6770 896	6/1/96 EY2R9600080
		BLADE CRACKED. REWORKED, SN C69741							
6111		DHAV DHC6300		HARTZL HCB3TN3		BLADE T10282H	CRACKED PROP	6770 896	6/1/96 EY2R9600082
		PROP BLADE CRACKED. REWORKED, SN C55993							
6111		DHAV DHC6300		HARTZL HCB3TN3		BLADE T10282H	CRACKED PROP LE	6770 896	6/1/96 EY2R9600079
		HARD ALLOY BLADES CRACKED IN L.E.							
6110		GULSTM 690		HARTZL HCB3TN5		STOP BRACKET 30283	CRACKED PROP HIGH STOP		10/1/96 EY2R9600123
		HIGH STOP BRACKET CRACKED. ALL 3 CRACKED AT PIN							
6110		GULSTM 690		HARTZL HCB3TN5		STOP BRACKET 30283	CRACKED PROP HIGH STOP		10/1/96 EY2R9600124
		PROP HIGH STOP BRACKETCRACKED. ALL 3 CRACKED AT PIN							
6111		MAULE M5200		HARTZL HCE2YR1BF		BLADE F7666A	CRACKED PROP ASSY		12/1/96 EY2R9600172
		BLADE SN H77743 IS CRACKED							
6114		MTSBSI MU2*		HARTZL HCB4TN3		STOP 3493	CRACKED HIGH PITCH	100	6/1/96 EY2R9600083
		HUB HIGH PITCH STOP BROKEN							
6110		PIPER PA23150		HARTZL HCC2YK2		SPLIT BEARING 2202	CRACKED PROP ASSY		9/1/96 EY2R9600127
		PROP ASSY SPLIT BEARING CRACKED							
6110		PIPER PA23250		HARTZL HCE2YR2		SPLIT BEARING 2202	CRACKED PROP ASSY		10/1/96 EY2R9600155
		PROP ASSY SPLIT BEARING CRACKED							
6110		PIPER PA23250		HARTZL HCE2YR2		SPLIT BEARING 2202	CRACKED PROP ASSY		4/1/96 EY2R9600051
		PROP ASSY HAS A CRACKED SPLIT BEARING							

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## DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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6110		PIPER PA24400		HARTZL HCC2YK1		PISTON ROD 24182	CRACKED PROP	4550	6/1/96 EY2R9600086
		PROP PISTON ROD CRACKED							
6114		PIPER PA24400		HARTZL HCC2YK1		FORK 24573	CRACKED PITCH CHANGE		6/1/96 EY2R9600087
		PROP PITCH CHANGE FORK CRACKED							
6111		PIPER PA28R200		HARTZL HCC2YK1		BLADE F7666A2	CRACKED PROP		6/1/96 EY2R9600088
		BLADE SN H60744, FLANGE CRACKED							
6111		PIPER PA31		HARTZL HCE2YK2		BLADE FC84686R	CRACKED PROP		9/1/96 EY2R9600113
		BLADE SN E45280 CRACKED							
6114		PIPER PA31		HARTZL HCE2YK2		BLADE FC84686R	CRACKED PROP		9/1/96 EY2R9600112
		BLADE SN D73964 CRACKED							
6114		PIPER PA31		HARTZL HCE2YK2		BLADE FC84686R	CRACKED PROP		9/1/96 EY2R9600111
		BLADE SN D70235 CRACKED							
6110		PIPER PA32R300		HARTZL HCC2YK1		SPLIT BEARING 2202	CRACKED PROP ASSY	3320	10/1/96 EY2R9600125
		PROP SPLIT BEARING CRACKED							
6111		PIPER PA32300		HARTZL HCC2YK1		BLADE F8475D4	CRACKED PROP	456	6/1/96 EY2R9600084
		BLADE SN D11148, FLANGES CRACKED							
6111		PIPER PA32300		HARTZL HCC2YK1		BLADE F8475D4	CRACKED PROP	456	6/1/96 EY2R9600085
		BLADE SN D3698, FLANGES CRACKED							
6111		PIPER PA34200		HARTZL HCC2YK2		BLADE FJC7666A	CRACKED PROP	157	8/1/96 EY2R9600105
		BLADE SN H69746, TIP BROKE OFF 12"							
6110		PIPER PA44180T		HARTZL HCC2YK2		SPLIT BEARING 2202	CRACKED PROP ASSY		10/1/96 EY2R9600153
		PROP ASSY SPLIT BEARING CRACKED AT TOP OF RACE							
6111		UNIVAR 1082		MCAULY 2A36C29		BLADE 90M8	CORRODED PROP ASSY		1/1/96 EY2R9600201
		BLADE ASSY SN K31785YS IS CORRODED							

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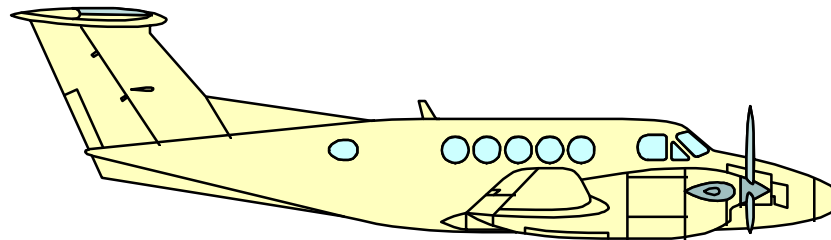
DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS (cont'd)

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6111		UNIVAR 1082		MCAULY 2A36C29		BLADE 90M8	CORRODED PROP ASSY		1/1/96 EY2R9600202
BLADE ASSY SN C45338YS IS CORRODED									
6114		UNIVAR 1082		MCAULY 2A36C29		HUB C2343C29	CORRODED PROP ASSY		1/1/96 EY2R9600203
PROP ASSY HUB IS CORRODED									
(End of DOMESTIC SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS)									



# **INTERNATIONAL SERVICE DIFFICULTY REPORT**





**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT****12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327**

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
3244		AMTR JABIRUSK				TYRE	DEFLATED LT MLG		2/25/97 AU970320
(AUS) LH MAIN LANDING GEAR TYRE FLAT - AIRCRAFT RAN OFF STRIP AND HIT A MOUND OF DIRT TEARING OFF THE FRONT WHEEL AND MOUNTING BEFORE DIGGING THE NOSE INTO THE GROUND AND FLIPPING OVER - THIS DEFECT WAS RECEIVED FROM THE AUF AND IS FOR INFORMATION ONLY									
3246		AMTRM XP503	AMTR 582			WHEEL	SEPARATED TAIL WHEEL		2/22/97 AU970319
(AUS) TAIL WHEEL SEPARATED FROM AIRCRAFT - AIRCRAFT RAN OFF STRIP - DAMAGE TO RH WING TIP , PITOT AND RH UNDERCARRIAGE LEG - THIS DEFECT WAS RECEIVED FROM THE AUF AND IS FOR INFORMATION ONLY									
2820		BBAVIA 8GCBC	LYC O360C2A		CHAMP	CLAMP AN737TW74	WRONG TYPE FUEL HOSE		4/15/97 CA970505007
(CAN) SHORTLY AFTER REFUELING THE AIRCRAFT, A MAJOR FUEL LEAK OCCURRED. INVESTIGATION REVEALED THAT THE INCORRECT SIZE OF CLAMPS WERE INSTALLED ON AN INTERCONNECT FUEL TANK HOSE. THE CLAMP FOUND IN USE WAS AN AN737TW-74. THE PARTS MANUAL SHOWS AN AN737TW-56 CLAMP. THIS PROBLEM IS RELATIVE TO BELLANCA SCOUTS WITH THE 70 GAL LONG RANGE FUEL TANK.									
2110		BEECH 200BEECH	PWA PT6A42	HARTZL HCB3TN3		HOSE 24112	CONTAMINATED CABIN COMPRESSOR		3/5/97 AU970192
(AUS) RH AIRCONDITION SYSTEM ENGINE DRIVEN FREON COMPRESSOR SUCTION AND PRESSURE HOSES CONTAMINATED WITH RUBBER PARTICLES - SUSPECT DEBRIS FROM INCORRECT MANUFACTURING TECHNIQUE - FORWARD AND REAR EVAPORATOR TRANSFER VALVES ALSO CONTAMINATED									
2612		BEECH 200BEECH	PWA PT6A41	HARTZL HCB3TN3		DETECTOR 302158	FAULTY FIRE DETECTION		3/5/97 AU970210
(AUS) RH ENGINE FIRE DETECTORS (3OFF) FAULTY - DETECTOR AMPLIFIER ALSO REPLACED									
5610		BEECH 200BEECH	PWA PT6A41	HARTZL HCB3TN3		WINDSHIELD 10138402515	CRACKED PILOTS		3/5/97 AU970216
(AUS) PILOTS WINDSHIELD CRACKED IN SEVERAL PLACES - WINDSHIELD HEAT WAS OPERATING AT THE TIME									
5753		BEECH B200C	PWA PT6A42			FLAP 35165050230	DAMAGED TE FLAP STRUCTUR		2/26/97 AU970198
(AUS) LH OUTBOARD WING FLAP DAMAGED - SPAR BENT AND SKIN CREASED -INVESTIGATION FOUND A DEAD HARE ON THE RUNWAY									
5753		BEECH 95C55	CONT IO520C	MCAULY 3AF32C75	BEECH FLAP	BRACKET 501600036	CRACKED TE FLAP STRUCTUR		3/21/97 AU970317
(AUS) RH FLAP ACTUATOR ATTACHMENT BRACKET CRACKED AND SEPARATED FROM FLAP AT THE CENTRE ATTACHMENT SCREW. WHEN DOWNWARDS PRESSURE WAS APPLIED TO THE TRAILING EDGE OF THE FLAP - INVESTIGATION FOUND APREVIOUS REPAIR UNDER THE BRACKET ALSO CRACKED AND THE RIB BELOWTHE REPAIR PNO 50-160012-2 CRACKED AND DEFORMED									
2721		BEECH 58	CONT IO520C			TRIM JACK 96526000	INCORRECT WIRED RUD TAB CONTROL		3/18/97 AU970233
(AUS) RUDDER TRIM JACK INCORRECTLY LOCKWIRED - THE TRIM JACK ROD END WAS LOCKED TO THE TRIM JACK HOUSING RETAINING NUT ALLOWING THE TRIM JACK TO ONLY ROTATE ONE TURN - THIS CONDITION HAD EXISTED FOR APPROXIMATELY 800 HOURS - PERSONNEL/MAINTENANCE ERROR									
5753		BEECH 58	CONT IO520C			RIB 3515605084	CRACKED TE FLAP STRUCT		3/19/97 AU970234
(AUS) RH FLAP RIB CRACKED IN AREA OF FLAP ACTUATOR ATTACHMENT - CRACK EMANATES FROM FORWARD ATTACHMENT BOLT HOLE IN A PREVIOUSLY REPAIRED AREA - SUSPECT CRACK DUE TO INCORRECT REPAIR									

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## INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT (cont'd)

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3233		BEECH 76			PRESTOLITE HYH5001	COMMUTATOR AFTS1001	OPEN CIRCUIT LANDING GEAR ACT		3/12/97 AU970222
(AUS) LANDING GEAR MOTOR COMMUTATOR SEGMENT OPEN CIRCUIT DUE TO LOOSE CRIMP ON THE WINDING									
5210		BEECH 76				LATCH 10542001815	STICKING PASS/CREW DOOR		1/24/97 AU970299
(AUS) LH DOOR LATCH STICKING - SUSPECT CAUSED BY LACK OF LUBRICATION									
8120		BEECH 65A90	PWA PT6A20		GODFREY	SUPERCHARGER 126106	OIL LEAK RETURN LINE	3	9/24/97 CA970930005
(CAN) TIME EXPIRED SUPERCHARGER WAS REPLACED WITH AN OVERHAULED UNIT AND THERE WAS NO INDICATION OF OIL LEAKS ON THE ENGINE GROUND TEST RUN UP. AFTER 3.3 HOURS OF FLIGHT TIME, THE FLIGHT CREW FOUND OIL INDICATOR FLOAT LEVEL LOW ON THE NEXT PRE-FLIGHT INSPECTION. THE ENGINE GEARBOX AND SUPERCHARGER WERE REPLACED WITH OVERHAULED UNITS									
5310		BNORM BN2A21	LYC IO540K1B5	HARTZL HCC2YK2		STRUCTURE	CORRODED AIRCRAFT GENERAL		3/21/97 AU970279
(AUS) AIRCRAFT STRUCTURE CONTAINED EXTENSIVE CORROSION:-1. MAINPLANES HAD SEALING MATERIAL MISSING FROM LOWER SPAN LAMINATES BETWEEN FUSELAGE AND ENGINE NACELLE ALLOWING MOISTURE INGRESS AND CORROSION 2. WING SKINS PEELED BACK TO REVEAL EXFOLIATION CORROSION IN AN AREA OF THE INTERSPAR STRINGER ONE BACK FROM THE FRONT SPAR IN AN AREA JUST OUTBOARD OF THE FUEL BAY AT APPROXIMATELY STN 200 3. HORIZONTAL STABILISER EXTENSIVE SURFACE CORROSION4. VERTICAL STABILISER EXTENSIVE SURFACE CORROSION5. ELEVATOR BALANCE WEIGHTS BADLY CORRODED IN STEEL SECTIONS									
5321		CESSNA A152		MCAULY 1A103TCM		FLOOR 04102381	CRACKED FUSELAGE FLOOR	9182	3/7/97 AU970246
(AUS) FLOOR CRACKED IN AREA OF SEAT RAIL ATTACHMENT AT REAR - SEAT RAIL HAS A RIGHT ANGLE END WHICH CUTS INTO FLOOR									
3222		CESSNA 172N				FORK SK1759	BROKEN NOSE GEAR		3/10/97 AU970288
(AUS) NOSE LANDING GEAR FORK SHEARED IN AREA OF PISTON TUBE ATTACHMENT- A HEAVY LANDING INSPECTION HAD BEEN CARRIED OUT 40 HOURS PREVIOUSLY									
3230		CESSNA 172RG	LYC O360F1A6	MCAULY B2D34C220		PIVOT 24411001	CRACKED LANDING GEAR		1/24/97 AU970188
(AUS) MAIN LANDING GEAR PIVOT ASSEMBLY CRACKED AS INDICATED IN SEB 90-1 REV2									
5511		CESSNA 172G	CONT O300C	MCAULY 1C172EM		SPAR 0532001	CRACKED HORIZONTAL STABI		3/5/97 AU970218
(AUS) HORIZONTAL STABILISER FORWARD SPAR CRACKED AT CENTRE LIGHTENING HOLE AS INDICATED IN SEB 94-8 - CRACK LENGTH APPROXIMATELY 10MM (0.393IN) - SUSPECT PROBLEM CONTRIBUTED TO BY INCORRECT GROUND HANDLING									
5551		CESSNA 177RG	LYC IO360A1B6	MCAULY B2D34C207	17320312	ARM 17320311	CRACKED HORIZ STAB WT		3/18/97 AU970230
(AUS) STABILATOR WEIGHT ARM LH AND RH REAR MOUNTING BRACKETS PNO1732031-1 AND PNO 1732031-2 CRACKED ALONG VERTICAL BENDS									
3240		CESSNA 182Q		MCAULY 2A34C203		PIPE 0500118126	DAMAGED MLG BRAKE		4/4/97 AU970315
(AUS) LH BRAKE LINE PUNCTURED BY 'PK' TYPE SCREW FITTED FOLLOWING REPAINTING - LOSS OF BRAKE FLUID - PERSONNEL/MAINTENANCE ERROR									
5312		CESSNA 182D	CONT O470R	MCAULY 2A34C66	CESSNA 182D	BULKHEAD 05B0069	CORRODED FUSELAGE		3/7/97 AU970264
(AUS) FORWARD CENTRE BULKHEAD LOCATED UNDER FLOOR SEVERELY CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									

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5312	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		BULKHEAD 07193005	CRACKED FUSELAGE LT AFT	5563	3/7/97 AU970251
(AUS) FUSELAGE LH BULKHEAD CRACKED									
5312	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		BULKHEAD 18253162	CORRODED FUSELAGE BULKHD		3/7/97 AU970260
(AUS) REAR FUSELAGE BULKHEAD CORRODED IN AREA OF DORSAL FIN ATTACHMENT- SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5313	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		STRINGER 18253162	CORRODED FUSELAGE		3/7/97 AU970261
(AUS) FUSELAGE STRINGERS CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5330	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		SKIN 18253162	CORRODED FUSELAGE MAIN PL		3/7/97 AU970259
(AUS) FUSELAGE SKINS CORRODED IN AREA OF ALL SKIN JOINTS IN BOTTOMS OF BOTH CABIN ENTRY DOORS AND DOOR HINGE ATTACHMENT AREAS, CABIN ROOF CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5520	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		ELEVATOR 18253162	CORRODED ELEVATOR STRUCT		3/7/97 AU970262
(AUS) LH AND RH ELEVATORS CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5540		CESSNA 182D	CONT O470R	MCAULY 2A34C66		RUDDER 18253162	CORRODED RUDDER STRUCTURI		3/7/97 AU970263
(AUS) RUDDER CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5711	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		SPAR 18253162	CORRODED WING SPAR STRUCT		3/7/97 AU970252
(AUS) LH WING FRONT MAIN SPAR CORRODED - SEE MDR 97/0255 TO MDR 97/0265 FOR ADDITIONAL DEFECTS REPORTED UNDER THE SAME MDR NUMBER									
5711	18253162	CESSNA 182D	CONT O470L	MCAULY 2A34C66		SPAR 052340053	CRACKED WING SPAR STRUCT	5562	3/7/97 AU970249
(AUS) WING REAR SPAR CRACKED IN RADIUS OF WING ATTACHMENT WEB									
5711	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		SPAR 121002926	CORRODED WING SPAR STRUCT		3/7/97 AU970265
(AUS) CENTRE SECTION REAR CARRY THROUGH SPAR CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5712	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		RIB 18253162	CORRODED WING RIB STRUCTU		3/7/97 AU970255
(AUS) LH AND RH WINGS CORRODED IN AREA BETWEEN RIBS AND SKIN - SEE MDR97/0252 FOR ADDITIONAL INFORMATION									
5730	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		SKIN 18253162	CORRODED WING PLATES		3/7/97 AU970256
(AUS) LH AND RH WING TOP AND BOTTOM SKINS CORRODED - WING INSPECTION PANELS ALSO CORRODED - SOME RIVETS MISSING - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
5751	18253162	CESSNA 182D	CONT O470R	MCAULY 2A34C66		AILERON 18253162	CORRODED AILERON STRUCTUR		3/7/97 AU970258
(AUS) LH AND RH AILERONS CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									

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**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT (cont'd)**

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5753		CESSNA 182D	CONT O470R	MCAULY 2A34C66	CESSNA 182D	FLAP 18253162	CORRODED TE FLAP STRUCTUR		3/7/97 AU970257
(AUS) LH AND RH WING FLAPS CORRODED - SEE MDR 97/0252 FOR ADDITIONAL INFORMATION									
2410		CESSNA U206F	CONT IO520F	MCAULY D3A34C401	ELECTROSY	ALTERNATOR DOFF10300JR	LOOSE NUT PULLEY	12	9/30/97 CA971014001
(CAN) REBUILT ELECTROSYSTEMS ALTERNATOR INSTALLED DUE TO A PREVIOUS ALTERNATOR PROBLEM. APPROXIMATELY 11 FLIGHT HOURS AFTER INSTALLATION THE PULLEY WORKED OFF THE ALTERNATOR SHAFT BREAKING THE BELT. THE PULLEY WAS ASSEMBLED ON THE ALTERNATOR AS AN OVERHAULED UNIT. THE PULLEY RETAINING NUT WAS LIKELY NOT TORQUED PROPERLY AT THE FACTORY.									
2822		CESSNA U206G				FUEL PUMP 477003	RUSTED LEFT AUXILIARY		5/3/97 CA971027011
(CAN) LEFT AUXILIARY FUEL PUMP CORRODED AND BOTH THE LEFT AND RIGHT CHECK VALVES P/N FACKV-4-100-6 FUND CLOGGED. THIS AIRCRAFT HAS FLINT STC SYSTEM STEEL PARTS WHICH ACCORDING TO SUBMITTER ARE CAUSING THE CORROSION AND CAN CLOG FUEL SYSTEM. STC SA4368WE.									
2822		CESSNA U206G				FUEL PUMP 477003	RUSTED LEFT AUXILIARY		3/12/97 CA971027013
(CAN) LEFT AUXILIARY FUEL PUMP FOUND RUSTED. THIS AIRCRAFT CONTAINS FLINT AUXILIARY SYSTEM AS PER STC SA4368WE WHICH CONTAINS STEEL PARTS AND ACCORDING TO SUBMITTER CAUSES THE RUSTING AND COULD CLOG THE FUEL SYSTEM. THE AIRCRAFT REGISTRATION IS NOW C-FJST									
2842		CESSNA U206G				FUEL TRANSDUCER FA2091	RUSTED LEFT HAND		7/17/97 CA971027012
(CAN) THE LEFT FUEL TRANSDUCER FOUND RUSTED, REPLACED BY NEW PLASTIC TYPE. THIS AIRCRAFT HAS THE FLINT AUXILIARY SYSTEM STC SA4366WE INSTALLED WHICH CONTAINS STEEL PARTS AND ACCORDING TO SUBMITTER IS CAUSING THE CORROSION AND CAN CLOG FUEL SYSTEM.									
2822		CESSNA T210L	CONT TSIO520H			FUEL PUMP 480532	RUSTED RIGHT AUXILIARY		7/17/97 CA971027010
(CAN) RIGHT AUXILIARY FUEL PUMP FOUND RUSTED. ALSO LEFT AND RIGHT CHECK VALVES PART NO. FACKV-5-100-6 FOUND CLOGGED. THIS AS A RESULT OF INSTALLATION OF FLINT AUXILIARY SYSTEM STC SA2862WE, SA3266NM OR SA4300WE ACCORDING TO SUBMITTER.									
2910		CESSNA 210N	CONT IO520F	MCAULY D3A34C404		HOSE S2178C40150	FAILED HYDRAULIC, MAIN		2/11/97 AU970312
(AUS) LANDING GEAR HYDRAULIC HOSE FAILED AT FITTING - SUSPECT INCORRECT HOSE FITTED - UNAPPROVED PART - PERSONNEL/MAINTENANCE ERROR									
3222		CESSNA 210N	CONT IO520L	MCAULY D3A32C88		TORQUE LINK 12434262	CRACKED NOSE GEAR		3/20/97 AU970297
(AUS) NOSE LANDING GEAR TORQUE LINK CRACKED ON FORWARD REINFORCING WEBS									
3260		CESSNA 310R	CONT IO520M	MCAULY 3AF32C87		WIRE	BROKEN LANDING GEAR POS		3/18/97 AU970232
(AUS) RH MAIN LANDING GEAR MICROSWITCH EARTH WIRE BROKEN									
5712		CESSNA 402B		MCAULY 3AF32C87	082217518	RIB 082217517	CRACKED LT WHEEL BAY		1/20/97 AU970306
(AUS) LH WHEEL BAY CENTRE RIB UPPER CAP CRACKED IN AREA ACROSS ALL THREE UPPER BRACKET BOLT HOLES									
2510		CESSNA 404CESSNA		MCAULY 3FF32C501		SEAT 081278211	CRACKED COPILOT		3/5/97 AU970215
(AUS) COPILOTS SEAT BASE AUXILIARY SUPPORT STRUCTURE CRACKED IN TWO AREAS									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT (cont'd)**

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5500		CESSNA 441		HARTZL HCB3TN5		EMPENNAGE	LIGHTNING STRIKE EMPENNAGE STRUC		2/19/97 AU970291
(AUS) AIRCRAFT LIGHTENING STRIKE - ENTRY POINT APPEARS TO BE LH FLAP AND AILERON - BOTH ELEVATORS HAD EXIT HOLES ADJACENT TO OUTER STATIC WICKS - RUDDER TOP FAIRING HAD EXIT HOLE AND EVIDENCE OF BURNING - UPPER RUDDER SKIN HAD EVIDENCE OF ARCING									
6120		CESSNA 441		HARTZL HCB3TN5	GARRTT TPE3318	VALVE 7715649001	STICKING PROP CONTROL		3/11/97 AU970292
(AUS) NTS CHECK VALVE ON GEARCASE STICKING ALLOWING HIGH PRESSURE GOVERNOR OIL TO ACTIVATE BETA SWITCH									
2820		DHAV DHC3	PWA R1340AN2			END FITTING MS2874110020	FAILED FUEL SYS		8/27/97 CA970922028
(CAN) DURING CRUISE THE PILOT COMPLAINED OF THE SMELL OF FUEL. FUEL FOUND LEAKING FROM BEHIND THE COWL WITH ELECTRIC FUEL PUMP ON.									
3250		DHAV DHC6300	PWA PT6A27		HEROUX 7110031	STUD 712761	SHEARED NLG STEERING	215	6/27/97 CA970922018
(CAN) AFTER LANDING PILOT NOTICED A LOSS OF STEERING CONTROL WITH TILLER. INVESTIGATION DETERMINED THAT THE STEERING STUD HAD SHEARED WHERE ROLL PIN SECURES IT TO STEERING COLLAR. FURTHER INVESTIGATION DETERMINED THAT THE STUD ASSEMBLY SHEARED WHERE THE THREAD FINISHES AT THE LOWER END DUE TO EXCESS CLEARANCE IN THE SLEEVE BORE WHICH SUBJECTED THE STUD TO AN ALTERNATING SHEAR LOAD.									
2750		EMB EMB110P1	PWA PT6A34	HARTZL HCB3TN3		SELECTOR SWITCH 110P28311298	BROKEN TE FLAP CONTROL		3/4/97 AU970268
(AUS) AFTER TOUCH DOWN THE COPILOTS KNEE ACCIDENTLY BROKE THE FLAP SELECTOR LEVER - INVESTIGATION LATER FOUND THE LEVER EXCESSIVELY WORN AND WEAKENED DUE TO THE CONTINUAL SLIDING CONTACT WITH THE DETENT PLATE									
3211		GROB G115C	LYC O360A1F6	HARTZL HCF2YR1		BRACKET 115C5031	CRACKED LT MLG ATTACH		4/1/97 AU970294
(AUS) LH MAIN LANDING GEAR ATTACHMENT BRACKET CRACKED AT FORWARD LOWER SECTION									
7120		GULSTM 114	LYC IO540T4B5	HARTZL HCC2YR1	GULSTM 114	MOUNT 6250001	BROKEN ENGINE MOUNT SEC		3/24/97 AU970314
(AUS) ENGINE MOUNT ASSEMBLY TUBE CRACKED AT LH NLG TRUNNION - TRUNNION PIN DEFORMED - AIRCRAFT USED FOR PILOT TRAINING									
2810		GULSTM 500S	LYC IO540E1B5	HARTZL HCA3VK2		FUEL CELL 5630061502	LEAKING FUEL STORAGE		3/17/97 AU970267
(AUS) RH WING FUEL CELL LEAKING - ON REMOVAL OF THE TANK EXTENSIVE DETERIORATION OF THE INTERNAL AND EXTERNAL COATING OF TANK WAS EVIDENT - THE CELL WAS MANUFACTURED IN NOVEMBER 1978 AND CONSTRUCTED FROM BTC-67 MATERIAL									
7921		PIPER PA18150	LYC O320A2B	SNSNCH M74DM		O-RING	DETERIORATED ENG OIL COOLER		2/10/97 AU970242
(AUS) ENGINE OIL COOLER TO PRESSURE LINE 'O' RING SEAL DETERIORATED AND LEAKING									
2752		PIPER PA31350		HARTZL HCE3YR2		ACTUATOR 489426	WORN TE FLAP ACTUATOR		3/19/97 AU970307
(AUS) FLAP ACTUATOR WORN BEYOND LIMITS									
2822		PIPER PA31350		HARTZL HCE3YR2	WELDON 421136	PUMP 421136	FAILED FUEL BOOST PUMP	1507	3/18/97 AU970243
(AUS) FUEL BOOST PUMP FAULTY - INVESTIGATION FOUND ONE OF THE MOTOR BRUSHES WORN AWAY - A COUPLING SPLINE BETWEEN THE MOTOR AND THE PUMP WAS BADLY WORN - PUMP BLADE SUPPORT BLOCK BADLY WORN - COMMUTATOR DAMAGED DUE TO LOSS OF BRUSH									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT (cont'd)

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2700		PIPER PA34200T		HARTZL BHCC2YF2		CABLE	BROKEN FLIGHT CONTROLS		2/5/97 AU970239
(AUS) UNKNOWN CABLE BROKEN - LIMITED INFORMATION PROVIDED									
5312		PIPER PA34200	LYC IO360C1E6	HARTZL HCC2YK2		BULKHEAD VARIOUS	CORRODED FUSELAGE MAIN BU		3/17/97 AU970254
(AUS) FUSELAGE REAR BULKHEAD CORRODED IN AREA OF STABILATOR ATTACHMENT BRACKETS - RIVETS POPPED AT FRAME OF FORWARD FIN ATTACHMENT AREA- FOLLOWING REMOVAL OF TOP AFT FUSELAGE SKIN AND SKIN ON FIN AND STABILISER. WIDE SPREAD SURFACE CORROSION WAS FOUND WHERE FRAMES AND STRINGERS ATTACH - SUSPECT DUE TO LACK OF CORROSION PROTECTION DURING MANUFACTURE									
5751		PIPER PA44180	LYC O360E1A6		8639804	RIB 8639604	CRACKED AILERON STRUCTUR		3/13/97 AU970221
(AUS) AILERON NOSE RIBS PNO 86396-04 AND PNO 86398-04 CRACKED ATATTACHMENT BRACKETS									
5712		SOCATA TB10TOBAGO	LYC O360A1A	HARTZL HCC2YK1		RIB TB101106100	CORRODED RT WING		4/1/97 AU970298
(AUS) RH WING ROOT RIB LOWER FLANGE CORRODED IN AREA OF RIB TO LOWER WING SKIN ATTACHMENT RIVETS - AIRCRAFT OPERATES IN A SALT LADENENVIRONMENT AND IS NOT HANGARED									
5751		SOCATA TB10TOBAGO	LYC O360A1A	HARTZL HCC2YK1	SOCATA AILERON	BALANCE WEIGHT	LOOSE AILERON		4/1/97 AU970293
(AUS) LH AILERON BALANCE WEIGHT LOOSE - `POP` RIVETS MOVING									
2700		UNIVAR 415D		MCAULY 1B90CM		CABLE 41552172S	FAULTY FLIGHT CONTROL		3/4/97 AU970285
(AUS) CONTROL CABLES ATTACHED TO PRIMARY CONTROL QUADRANT IN CONTROL COLUMN YOKE HAD FAULTY SWAGING - DURING TESTING CABLES PULLED THROUGH THE NICOPRESS SLEEVES AT A LOAD OF 610 LBS (NORMAL FAILURE LOAD 2200 LBS TO 2300LBS) - AIRCRAFT IS IMPORTED FROM THE USA AND IS UNDERGOING INITIAL COFA - US REGISTRATION N94022									

(End of INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - AIRCRAFT)

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS****12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327**

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5320		BELL 206L1	ALLSN 250C28B			STRUCTURE	CRACKED FUSELAGE		3/24/97 AU970300
(AUS) FUSELAGE STRUCTURE CRACKED WHERE VERTICAL CONTROL TUNNEL JOINS ROOF STRUCTURE IN AREA BELOW SERVO MOUNTING - FOUND DURING INSPECTION IAW AD/BELL206/82									
2435		BELL 212	PWA PT6T3			MOUNT 230461763	WORN START/GEN		9/15/97 CA970922009
(CAN) DURING FLIGHT NR1 GENERATOR WENT OFF LINE AND WAS RESET. SMOKE WAS OBSERVED COMING FROM NR1 ENGINE, SO HELICOPTER LANDED. FIRE WAS OBSERVED COMING FROM NR1 ENGINE WHICH WAS EXTINGUISHED BY AME. INITIAL INVESTIGATION INDICATES THE ALIGNMENT DOWEL WEAR ON THE STARTER GENERATOR MOUNTING FLANGE MAY HAVE ALLOWED THE STARTER/GENERATOR TO ROTATE ALLOWING THE HARNESS TO CHAFE THE FUEL LINE CAUSING A LEAK WHICH WAS IGNITED BY THE SPRAY ON THE STARTER GENERATOR									
6720		SKRSKY S76A	ALLSN 250C30			SUPPORT 7640301111041	CRACKED T/R CONTROL		3/14/97 AU970229
(AUS) TAIL ROTOR CONTROL PEDAL CENTRE SUPPORT CRACKED AT THE UPPER SUPPORT TUBE WELDED JOINT									
7261		SKRSKY S76C	TMECA ARRIEL1S		TMECA 0292005250	OIL SYSTEM 15514	CONTAMINATED TURBINE ENG OIL		3/14/97 AU970287
(AUS) NO2 ENGINE CHIP DETECTORS, MAGNETIC PLUGS AND FILTER CONTAMINATED WITH METAL PARTICLES									
7261		SKRSKY S76C	TMECA ARRIEL1S		TMECA 0292005250	CHIP DETECTOR 15515	CONTAMINATED TURBINE ENG OIL		3/13/97 AU970282
(AUS) NO1 ENGINE OIL SYSTEM CHIP DETECTORS CONTAMINATED - TYPE III PARTICLE (METAL SLIVER) ON MPI 1 CHIP DETECTOR - TYPE II PARTICLES (DARK DUST) ON MAGNETIC PLUGS - OIL AND FILTER CHANGED AND ENGINE GROUND RUN SERVICEABLE									

**(End of INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - HELICOPTERS)**

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - ENGINES**

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8530		BBAVIA 7ECA	LYC O235C1			CYLINDER OSK21232	FAILED INT VALVE SEAT	1	8/22/97 CA970923001
(CAN) FACTORY NEW CYLINDER INSTALLED ON ANNUAL INSPECTION. AIRCRAFT TEST FLOWN AND PARKED. NEXT MORNING ON START UP THE ENGINE RAN ROUGH. INVESTIGATION FOUND NR4 CYLINDER INTAKE VALVE SEAT DISLODGED. NR4 CYLINDER REPLACED.									
7210		BEECH 200BEECH	PWA PT6A41			PLANETARY GEAR 310152501	SEPARATED REDUCTION GEARB	2370	6/29/97 CA970916003
*****	(CAN) DURING FLIGHT A CHIP DETECTOR LIGHT CAME ON NR2 ENGINE. THE ENGINE WAS SHUTDOWN AND THE FLIGHT CONTINUED TO DESTINATION. POST FLIGHT INSPECTION FOUND METAL IN THE OIL FILTER. THE ENGINE WAS SENT FOR INVESTIGATION AND DISASSEMBLY OF THE REDUCTION GEARBOX ASCERTAINED THE MAIN DAMAGE AND PROBABLE SOURCE OF THE METAL PARTICLES ON THE CHIP DETECTOR WAS A PIECE OF METAL MISSING FROM THE END OF ONE TOOTH ON ONE OF THE 1ST STAGE PLANET GEARS. THIS WAS NO DISCOLORATION OF THE CARRIERS OR OTHER COMPONENTS INDICATING LACK OF LUBRICATION. CLOSER INSPECTION OF THE 1ST STAGE PLANET GEARS AND THE SUN GEARS REVEALED SIGNIFICANT SPALLING ON THE TEETH, WHICH LED TO FAILURE AND METAL CONTAMINATION.								
8530		BEECH A36	CONT IO520B	MCAULY 3A32C76	CONT IO520BB	VALVE 652956	FAULTY NR 3 & 4 EXH	3	2/21/97 AU970295
(AUS) NO4 CYLINDER EXHAUST VALVE FAULTY - FURTHER INVESTIGATION FOUND NO3 CYLINDER EXHAUST VALVE IN SIMILAR CONDITION - METAL CONTAMINATION OF OIL SYSTEM									
7250		BEECH 65A90	PWA PT6A20		PWA 3020259	BOLT MS956508	WRONG PART CT SHROUD ASSY	566	9/18/97 CA970922020
*****	(CAN) DURING INSPECTION BOLTS ON THE COMPRESSOR TURBINE SHROUD ASSEMBLY HOUSING WERE FOUND DEFORMED WITH MATERIAL LOSS. INVESTIGATION FOUND THE BOLTS USED IN THIS INSTALLATION WERE THE WRONG PART.								
8520		BEECH 95B55	CONT IO470L			CAMSHAFT 649478	WORN CAMLOBE NR 5 EXH	817	9/26/97 CA971015058
(CAN) THE NR2 ENGINE OIL PAN WAS REMOVED TO FACILITATE THE REPAIR OF AN OIL LEAK. INSPECTION OF THE NOW EXPOSED AREA FOUND THE NR5 CYLINDER EXHAUST VALVE CAM LOBE BADLY WORN. THE ENGINE WAS REPLACED AND THE AIRCRAFT RETURNED TO SERVICE.									
8530		CESSNA 150L	CONT O200A	MCAULY 1A102OCM		CYLINDER 641917	CRACKED CYLINDER BARREL	1009	10/1/97 CA971007010
(CAN) AFTER NOTICING AN OIL STREAK COMING FROM BETWEEN THE HEAD AND THE BARREL, THE CYLINDER WAS REMOVED AND A CRACK WAS FOUND ONE INCH FROM THE TOP OF THE CYLINDER.									
7310		CESSNA R172K	CONT IO360K	MCAULY 2A34C203		FUEL INJECT LINE 630662	BROKEN NR 6 INJECTOR	104	9/24/97 CA970930002
(CAN) DURING FLIGHT THE ENGINE WAS RUNNING ROUGH WITH A LOSS OF POWER. THERE WAS ALSO THE SMELL OF FUEL. POST FLIGHT INSPECTION FOUND THE NR6 FUEL INJECTOR LINE BROKEN AT THE DISTRIBUTOR CENTRE OF THE ENGINE. THE CAUSE OF THE FAILURE WAS THE THROTTLE CONTROL COMING IN CONTACT WITH THE FUEL INJECTOR LINE.									
7322		CESSNA 172D	CONT O300C			CARBURETOR 104439	FAILED ENGINE	1153	9/27/97 CA971010008
(CAN) DURING CRUISE THE ENGINE BEGAN TO SUFFER POWER LOSS WITHOUT WARNING. EMERGENCY LANDING WAS CARRIED OUT. POST FLIGHT INSPECTION FOUND FUEL POURING FROM THE CARBURETOR. THE CARBURETOR WAS REPLACED WITH AN OVERHAULED UNIT AND THE ENGINE WAS GROUND RUN SERVICEABLE.									
7414		CESSNA 172M	LYC O320E2D	MCAULY 1C160DTM		MAGNETO 4251R	FAILED MAGNETO/DISTRIBU		2/8/97 AU970214
(AUS) MAGNETO FAILED - INSPECTION FOUND HT COIL SECONDARY WIRING OPEN CIRCUIT									

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## INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - ENGINES (cont'd)

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8530		CESSNA 172P	LYC O320D2J	MCAULY 1C160DTM		CYLINDER 12416	CRACKED NR 1 CYL PLUG	1343	3/11/97 AU970278
(AUS) NO1 CYLINDER CRACKED FROM BOTH SPARK PLUG HOLES - CRACK LENGTHS 19.05MM (0.75IN) - EXHAUST VALVE SEAT BORE CRACKED - CRACK LENGTH 12.7MM (0.5IN)									
7313		CESSNA 210N	CONT IO520L	MCAULY D3A34C404		INJECTOR 627335D13B	BLOCKED NR 2 CYL FUEL	756	2/28/97 AU970247
(AUS) NO2 CYLINDER FUEL INJECTOR NOZZLE BLOCKED									
8520		CESSNA 210L	CONT IO520L	MCAULY E2A34C73		CRANKCASE 294762R	CRACKED NR 4 & 5 MAIN		2/25/97 AU970296
(AUS) ENGINE BULK STRIPPED FOLLOWING PROPELLER STRIKE - CRANKCASE FOUND TO BE CRACKED BETWEEN NO4 AND NO5 MAIN BEARING SADDLES - FOUND USING FPI									
8520		CESSNA 210N	CONT IO520L	MCAULY D3A34C404		CRANKCASE 280127R	DEFECTIVE RECIP ENG		3/17/97 AU970277
(AUS) AT ENGINE OVERHAUL THE CRANKCASE WAS BOLTED TOGETHER AND TUNNELS WERE MEASURED OUT OF LIMITS									
8530		CESSNA 210M	CONT IO520L	MCAULY D3A34C404		CYLINDER 653446	STRIPPED FUEL NOZZLE	545	3/16/97 AU970231
(AUS) ENGINE CYLINDER HEAD FUEL NOZZLE RETAINING THREADS STRIPPED - FUEL NOZZLE LOOSE - CYLINDER IS 0.0015IN PLUS OVERSIZE WITH UNKNOWN TOTAL TIME IN SERVICE - AD/CON/60 CARRIED OUT 50 HOURS PRIOR TO FAILURE									
8530		CESSNA 310N	CONT IO470V	MCAULY D3AF32C80		CYLINDER 649168CEA3	WORN RECIP ENG BORE		3/21/97 AU970274
(AUS) ENGINE CYLINDER (PNO 649168CEA3) BORES WORN BEYOND LIMITS - CYLINDERS ARE CERMICHROME TYPE									
8520		CESSNA 404CESSNA	CONT GTSIO520M	MCAULY 3FF32C501		CRANKCASE 276347R	CRACKED NR 2 CYL PAD		3/21/97 AU970271
(AUS) AT ENGINE OVERHAUL THE FOLLOWING COMPONENTS WERE FOUND UNSERVICEABLE:1. CRANKCASE WAS FPI AND WAS FOUND CRACKED INSIDE NO2 CYLINDER PAD2. CAMSHAFT LOBE CRACKED - CRACK LENGTH 19MM (0.75IN) 3. QUILL SHAFT HAD BADLY GALLED SPLINES									
8520		CESSNA 414A	CONT TSIO520NB	MCAULY 3AF32C93		CAMSHAFT 653058	SPALLED ENGINE	197	10/3/97 CA971015060
(CAN) OIL FILTER INSPECTION FOUND METAL CONTAMINATION. ENGINE WAS SENT FOR INVESTIGATION AND REPAIR. DISASSEMBLY FOUND WEAR/SPALLING ON THE CAMSHAFT LOBES AND THE CAM FOLLOWERS FACE. THE CAMSHAFT AND FOLLOWERS WERE REPLACED. THE ENGINE WAS CLEANED, REASSEMBLED AND RETURNED TO SERVICE.									
7314		CESSNA 421C	CONT GTSIO520L	MCAULY 3FF32C501		PUMP 2B729	FAULTY ENGINE FUEL PUMP	5	3/5/97 AU970211
(AUS) ENGINE FUEL PUMP FAULTY - SUSPECT INTERNAL STICKING IN SOLENOID - PUMP HAD COMPLETED 4.8 HOURS TIME SINCE OVERHAUL									
7322		DHAV DHC2MK1	PWA R985AN14B		STROMBER NAR9B	CARBURETOR NAR9B	FAILED FLOATNEEDLE SEAT		9/13/97 CA970926001
(CAN) ENGINE EXPERIENCED LOSS OF POWER AND SURGING IN FLIGHT. TROUBLESHOOTING REVEALED CARBURETOR PROBLEMS, OVERHAULED CARBURETOR INSTALLED AND ENGINE OPERATION RETURNED TO NORMAL. FAULTY CARBURETOR DISASSEMBLED AND FLOAT AND NEEDLE ASSEMBLY WAS FOUND JAMMED AND NEEDLE SEAT WAS FOUND UNSCREWED AND NEARLY UNSEATED FROM SEAT BOSS IN BOWL CASTING. THE NEEDLE SEAT LOCKING DEVICE DID NOT PREVENT THE SEAT FROM BACKING OUT EVEN THOUGH IT WAS SECURE IN THE BOWL. THE TEETH OF THE DEVICE APPEARED WORN									
7414		DHAV DHC2MK1	PWA R985AN14B			SPRING BOSS	CORRODED SPRING AND CAP		9/6/97 CA970916006
(CAN) INTERMITTENT HOT OR LIVE MAGNETO CAUSED FROM CORROSION BETWEEN BERYLLIUM COIL SPRING AND BRASS KNURLED CAP. CLEANED WITH NITRIC ACID AND RESET RIVET.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - ENGINES (cont'd)**

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7322		DHAVXX DH82AROBRT	DHAVXX GIPSYMAJOR			CARBURETTOR	CONTAMINATED FUEL CONTL/CARB		1/13/97 AU970240
(AUS) CARBURETTOR BANJO FITTING CONTAMINATED WITH WATER AND SEDIMENT -AIRCRAFT CRASHED ON TAKEOFF									
7414		DHAVXX DH82AROBRT	DHAVXX GIPSYMAJOR		BTH AG46	POINTS 28729	OUT OF ADJUST MAGNETO		1/13/97 AU970237
(AUS) MAGNETO POINTS CLOSED - TIMING OUT OF ADJUSTMENT									
8530		DHAVXX DH82AROBRT	DHAVXX GIPSYMAJOR			NUT 77	LOOSE CYL HOLD DOWN		1/13/97 AU970235
(AUS) CYLINDER HEAD HOLD DOWN NUTS LOOSE - HEAD MOVING ON CYLINDER BARREL									
8530		DHAVXX DH82AROBRT	DHAVXX GIPSYMAJOR			TAPPET 77	OUT OF ADJUST ENG VALVES		1/13/97 AU970236
(AUS) ALL VALVE TAPPET CLEARANCES OUT OF ADJUSTMENT									
8530		DHAVXX DH82AROBRT	DHAVXX GIPSYMAJOR			NUT	LOOSE ENG EXH MANIFOLD		1/13/97 AU970238
(AUS) ENGINE EXHAUST MANIFOLD ATTACHMENT NUTS LOOSE - ONE NUT MISSING - ONE STUD IN CYLINDER HEAD PULLED									
8520		MOONE M20E	LYC IO360A1A	HARTZL HCC2YK1		CAMSHAFT LW18840	WORN RECIP ENG LOBES	1080	2/13/97 AU970273
(AUS) ENGINE WAS BULK STRIPPED FOLLOWING METAL CONTAMINATION OF OIL FILTER - CAMSHAFT LOBES FOUND TO BE WORN									
8530		MOONE M20J	LYC IO360A3B6	HARTZL HCC2YK1		VALVE	FAILED NR 3 CYL EXH		3/21/97 AU970281
(AUS) NO3 CYLINDER EXHAUST VALVE HEAD FAILED									
8550		PARTEN P68B	LYC IO360A1B6	HARTZL HCC2YK2		ELBOW MS208234D	LOOSE LT ENG OIL LINE		4/9/97 AU970332
(AUS) LH ENGINE OIL PRESSURE LINE 45 DEGREE ELBOW FITTING LOOSE AND LEAKING - FITTING IS LOCATED ON THE CABIN HEAT EXCHANGER EXHAUST MANIFOLD									
8520		PIPER PA60600	LYC IO540K1J5			CRANKCASE	CRACKED RIGHT HALF	1269	9/25/97 CA971015056
(CAN) DURING NIGHT FLIGHT THE PILOT OBSERVED AN INCREASE IN E.G.T. ON THE NR1 ENGINE, SPARKS WERE SEEN COMING INTERMITTENTLY FROM THE EXHAUST. AIRCRAFT RETURNED TO BASE. THE FUSELAGE AND STABILIZER WERE COVERED WITH OIL. FURTHER INSPECTION FOUND THE ENGINE CRANKCASE CRACKED. THE ENGINE WAS REPLACED.									
8520		PIPER PA60600	LYC IO540K1J5			TAPPET BODY 72877	BROKEN NR 3 CYL INT	797	3/25/97 AU970310
(AUS) NO3 CYLINDER INLET VALVE TAPPET BODY BROKEN - PUSHROD TUBES LIGHTLY DISPLACED AND LEAKING OIL									
8530		PIPER PA28161	LYC O320E3D	SNSNCH 74DM		CYLINDER LW12397	CRACKED NR 3 & 4 CYLS	1500	3/1/97 AU970219
(AUS) NO1, NO3 AND NO4 CYLINDERS CRACKED FROM LOWER SPARK PLUG HOLES -CRACKS HEADING TOWARDS EXHAUST VALVE SEAT - CYLINDERS WERE NITRIDED ITEMS AND HAD COMPLETED TWO ENGINE LIVES									
8520		PIPER PA31350	LYC TIO540J2BD		LYC	STUDS 3813	FRACTURED CYLINDER BASE	1657	9/27/97 CA971007015
(CAN) ENGINE OIL LEAK NOTICED DURING FLIGHT AND PRECAUTIONARY LANDING CARRIED OUT AT NEAREST AIRPORT. POST FLIGHT INSPECTION FOUND FIVE CYLINDER HOLDDOWN STUDS FRACTURED. ALL ENGINE PARAMETERS WERE NORMAL.									

\*\*\*\*\* DENOTES SIGNIFICANT OCCURRENCE

## INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - ENGINES (cont'd)

12/7/97 To 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
8530		PIPER PA34200T	CONT TSIO360E			PISTON RING 648042	BROKEN ENG CYL	256	10/8/97 CA971016002
(CAN) DURING CYLINDER REMOVAL TO CORRECT AN OIL CONSUMPTION PROBLEM, IT WAS FOUND THAT PISTON RING (P/N 684042) WAS BROKEN. IT APPEARS THERE WAS A CASTING PROBLEM DURING MANUFACTURER.									
7414		PIPER PA44180	LYC O360E1A6			DISTRIBUTOR ASSY 10682054	CRACKED MAG DIST GEAR	650	9/25/97 CA971007007
(CAN) PILOT RETURNED TO RAMP AFTER BEING UNABLE TO CLEAR WHAT APPEARED TO BE A FOULED SPARK PLUG. PLUGS AND IGNITION WIRES CHECKED SERVICEABLE. THE MAGNETO WAS REMOVED AND USING A CABLE LEAD TESTER FOUND THE NR1 TOWER TO BE SHORTING TO GROUND. THE DISTRIBUTOR BLOCK AND BEARING ASSEMBLY WERE REMOVED AND A CRACK WAS FOUND UNDER THE DISTRIBUTOR GEAR. THE CRACK WAS FROM THE NR2 ELECTRODE TO THE CENTRE AREA HOLDING THE BEARING. THE DISTRIBUTOR BLOCK ASSEMBLY WAS REPLACED AND THE MAGNETO WAS REINSTALLED ON THE ENGINE AND TESTED SERVICEABLE.									
7414		RKWELL 700	LYC TIO540R2AD			MAGNETO 1038291013	WORN MAGNETO DRIVE	1820	9/23/97 CA971014004
(CAN) ENGINE BEGAN TO RUN ROUGH IN FLIGHT. ENGINE WAS SECURED. POST FLIGHT INSPECTION FOUND THE CIRCLIP RETAINER ON THE MAGNETO DRIVE SHAFT WAS NOT IN THE LOCKED POSITION, THIS ALLOWED THE SHAFT TO MOVE (AXIALLY) IN AND OUT. THIS CAUSED INTERNAL COMPONENTS TO CHAFE CAUSING DEBRIS TO CONTAMINATE INSIDE OF THE MAGNETO.									
7261		SKRSKY S76C	TMECA ARRIEL1S		TMECA 0292005250	CHIP DETECTOR 15515	CONTAMINATED TURBINE ENG OIL		3/13/97 AU970282
(AUS) NO1 ENGINE OIL SYSTEM CHIP DETECTORS CONTAMINATED - TYPE III PARTICLE (METAL SLIVER) ON MPI 1 CHIP DETECTOR - TYPE II PARTICLES (DARK DUST) ON MAGNETIC PLUGS - OIL AND FILTER CHANGED AND ENGINE GROUND RUN SERVICEABLE									
7261		SKRSKY S76C	TMECA ARRIEL1S		TMECA 0292005250	OIL SYSTEM 15514	CONTAMINATED TURBINE ENG OIL		3/14/97 AU970287
(AUS) NO2 ENGINE CHIP DETECTORS, MAGNETIC PLUGS AND FILTER CONTAMINATED WITH METAL PARTICLES									
(End of INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - ENGINES)									

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - COMPONENTS****12/7/97 - 12/13/97    ISSUE: 97-50    ZAC-327**

<b>ATA OPER</b>	<b>REG. NO SERIAL NO</b>	<b>ACFT MAKE ACFT MODEL</b>	<b>ENG MAKE ENG MDL</b>	<b>PROP MAKE PROP MDL</b>	<b>COMP MFG COMP MDL</b>	<b>PART NAME PART NUMBER</b>	<b>PART COND PART LOC.</b>	<b>TT TSO</b>	<b>DIFF. DATE OPER CONT NO</b>
2562		AMTR JABIRUSK				ELT E01	ACTIVATED EMERGENCY LOCAT		1/31/97 AU970217
(AUS) ELT ACTIVATED DURING RADIO TRANSMISSION - THIS DEFECT WAS RECEIVED FROM THE AUF AND IS FOR INFORMATION ONLY									
6122		CESSNA 441		HARTZL HCB3TN5	WOODWAR 8971609	GOVERNOR 8971609	FAULTY PROP GOV	24	3/18/97 AU970290
(AUS) RH ENGINE PROPELLER GOVERNOR FAULTY									
2562		PIPER PA18150	LYC O320A2B	SNSNCH M74DM		ELT E01	LOW POWER EMERG LOCATOR		4/2/97 AU970316
(AUS) ELT OUTPUT BELOW SPECIFICATION									
2562		PIPER PA18150	LYC O320B2B	SNSNCH M74DM		ELT ACKE01	DAMAGED EMERGENCY LOCAT		3/6/97 AU970185
(AUS) ELT BATTERIES DAMAGED AND WORN DUE TO POOR DESIGN OF THE ELT									
(End of INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - COMPONENTS)									

**INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS**

12/7/97 - 12/13/97 ISSUE: 97-50 ZAC-327

ATA OPER	REG. NO SERIAL NO	ACFT MAKE ACFT MODEL	ENG MAKE ENG MDL	PROP MAKE PROP MDL	COMP MFG COMP MDL	PART NAME PART NUMBER	PART COND PART LOC.	TT TSO	DIFF. DATE OPER CONT NO
6110		BEECH 58	CONT IO520C	HARTZL PHCJ3YF2	HARTZL PHCJ3YF2VF	SPRING A1588B	FAULTY PROP ASSEMBLY	1505	4/2/97 AU970309
(AUS) PROPELLER CONTAINED THE FOLLOWING DEFECTS:- 1. LATCH PNO B318 BROKEN. 2. LATCH BOLTS PNO A1595 (2OFF) SHEARED AND ONE BOLT BENT 3. CYLINDER PNO B2423-1 DAMAGED 4. PISTON PNO B3237 WORN 5. INCORRECT PRESSURE DECAL FITTED. PERSONNEL/MAINTENANCE ERROR									
6111		CESSNA A150M	CONT O200A	MCAULY 1A102OCM		BLADE	DAMAGE PROP LE	4791 1068	9/24/97 CA970930013
(CAN) PROPELLER RECEIVED FOR CORROSION INSPECTION. STONE DAMAGE WAS FOUND ON THE LEADING EDGE OF THE PROPELLER BLADES, BLADES WERE TRIMMED. MOUNTING BOLTS (P/N B4622-12) WERE FOUND BENT AND WERE REPLACED.									
6111		CESSNA R172K	CONT IO360KB	MCAULY 2A34C203		BLADE 90DCA14	DAMAGE PROP LE	949 614	9/19/97 CA970930012
(CAN) PROPELLER RECEIVED FOR CORROSION INSPECTION. PROPELLER BLADE FOUND WITH STONE DAMAGE. PROPELLER BLADE WAS TRIMMED.									
6114		CESSNA TU206G	CONT TSIO520M	MCAULY D3A34C402		SNAP RING	MISSING PROPELLER BLADE	25	7/20/97 CA970922011
(CAN) A PROPELLER BLADE SNAP RING DEPARTED THE BLADE DURING FLIGHT. POST FLIGHT INSPECTION REVEALED A LOOSE PROPELLER BLADE AND A BROKEN PITCH LINK.									
6110		CESSNA 310Q	CONT IO470V	MCAULY 3AF32C87		PROPELLER	FAULTY PROPELLER ASSY	691	3/19/97 AU970266
(AUS) LH PROPELLER SUSPECT OUT OF BALANCE - LH ENGINE FORWARD ENGINE MOUNT LOOSE - INVESTIGATION FOUND PROBLEM CAUSED BY BLADE ANGLES AND PROFILES									
6111		PIPER PA60600	LYC IO540K1J5	HARTZL HCC3YR		CYLINDER B24231	SLUDGED PROPELLER BLADE	2000	2/12/97 AU970138
(AUS) PROPELLER CYLINDER SLUDGED RESTRICTING OPERATION									
6111		STBROS SC7SERIES3		HARTZL HCB3TN5		BEARING A1851	CRACKED PROPELLER BLADE	600	3/6/97 AU970197
(AUS) PROPELLER BLADE BEARING CRACKED - SUSPECT BEARING SPLIT BEARING HALVES MISMATCHED AT LAST OVERHAUL - PROPELLERS LAST OVERHAULED IN SOUTH AFRICA - PERSONNEL/MAINTENANCE ERROR - SEE MDR 97/0194 FOR FURTHER INFORMATION									
6111		STBROS SC7SERIES3		HARTZL HCB3TN5		BLADE T10282	CORRODED PROPELLER BLADE	600	3/6/97 AU970195
(AUS) PROPELLER BLADE BUTTS CORRODED BEYOND REPAIR - BLADES NOT PROTECTED DURING LAST OVERHAUL - SEE MDR 97/0194 FOR SIMILAR DEFECT ON OTHER PROPELLER									
6111		STBROS SC7SERIES3		HARTZL HCB3TN5		BLADE T10282H	CORRODED PROPELLER BLADE	600	3/6/97 AU970194
(AUS) PROPELLER BLADES CORRODED AT BUTT END - CORROSION WAS BEYOND REPAIRABLE LIMITS - INVESTIGATION FOUND THAT BLADE SHANK/RADIUS AREA HAD NOT BEEN PROTECTED AT LAST OVERHAUL WHICH WAS CARRIED OUT IN SOUTH AFRICA									
(End of INTERNATIONAL SERVICE DIFFICULTY REPORT SUMMARY - PROPELLERS)									



U.S. Department  
of Transportation  
**Federal Aviation  
Administration**

## **SERVICE DIFFICULTY REPORT SUMMARY**

### **GENERAL AVIATION - INDEX**



The following information provides a tally of the Service Difficulty Reports (SDR's) contained in this weeks issue of the General Aviation SDR Summary. The totals represent only a summation of the SDR's that were submitted to the FAA, Aviation Data Systems Branch, AFS-620, and processed in time for inclusion in the Summary. The first table is a tally of the number of SDR's submitted through the indicated Flight Standards District Office (FSDO). The second table sorts the SDR's by the aircraft or equipment make and model. The heading at the top of each table provides a two digit Joint Aircraft System/Component (JASC) code grouping (e.g., JASC codes 1100 thru 1800 are represented by the heading labeled 11-18) which categorizes in general, the problem areas for each reported discrepancy.

The Flight Standards Service Difficulty Program objective is to achieve prompt and appropriate correction of conditions adversely affecting continued airworthiness of aeronautical products. This is accomplished by the collection of Service Difficulty and Malfunction or Defect Reports. SDR's are consolidation and collation into common data base where they are analyzed for trends, problems, and alert information. This information is then disseminated to the appropriate segments of the aviation community and to other FAA offices.

The number of SDR's submitted is not an indicator of the mechanical reliability or fitness of an air carrier's aircraft fleet and should not be used as such. The air carriers certificate holding office has the primary responsibility for planning, programming evaluations, and assessing the performance of operators. Questions regarding an air carrier's fleet performance should be directed to the appropriate Flight Standards District Office, Certificate Management Office, or Certificate Management Unit.

**GENERAL AVIATION SUMMARY INDEX BY DISTRICT OFFICE****12/7/97 To 12/13/97    ISSUE: 97-50    ZAC-327**

DISTRICT OFFICE	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
	11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
AL 01	0	2	0	0	0	0	0	0	2
AL 03	0	0	0	0	0	0	0	1	1
AU S	0	14	9	0	30	9	9	15	86
CA	0	8	1	0	0	3	8	8	28
CE 01	0	0	1	0	0	0	0	0	1
CE 05	0	1	0	0	0	0	0	0	1
CE 09	0	0	0	0	1	0	0	0	1
EA 07	0	1	0	0	0	0	0	0	1
EA 09	0	0	0	0	2	0	0	0	2
EA 13	0	0	1	0	0	0	2	0	3
EA 23	0	0	0	0	0	0	1	0	1
GL 03	0	0	0	0	0	158	0	0	158
GL 11	0	0	1	0	0	0	0	0	1
GL 15	0	0	1	0	0	0	0	0	1
GL 19	0	0	0	0	0	0	0	1	1
GL 25	0	2	0	0	0	0	0	0	2
GL 27	0	0	0	0	0	0	0	1	1
NE 05	0	1	0	0	0	0	0	0	1
NM 07	0	0	0	0	1	0	0	0	1
NM 09	0	0	0	0	0	1	1	0	2
NM 11	0	5	1	0	1	4	9	1	21
SO 13	0	0	0	0	1	0	0	0	1
SO 21	0	0	0	0	0	0	1	0	1
SW 01	0	0	0	0	0	0	1	0	1
SW 03	0	14	8	0	5	17	12	0	56
SW 05	0	2	4	0	0	3	3	0	12

DISTRICT OFFICE	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								
	11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	TOTAL
WP 05	0	0	0	0	0	0	0	1	1
WP 07	0	0	2	0	1	0	0	0	3
<b>TOTALS</b>	<b>0</b>	<b>50</b>	<b>29</b>	<b>0</b>	<b>42</b>	<b>195</b>	<b>47</b>	<b>28</b>	<b>391</b>

(End of GENERAL AVIATION SUMMARY INDEX by DISTRICT OFFICE Report)



**GENERAL AVIATION SUMMARY INDEX by MANUFACTURER MAKE and MODEL****12/7/97 To 12/13/97    ISSUE: 97-50    ZAC-327**

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
ADAMS	A55	0	0	0	0	0	1	0	0	1
AMTR	JABIRUSK	0	1	1	0	0	0	0	0	2
AMTR	MINI500	0	0	0	0	0	0	0	1	1
AMTRMX	XP503	0	0	1	0	0	0	0	0	1
BBAVIA	7ECA	0	0	0	0	0	0	0	1	1
BBAVIA	8GCBC	0	1	0	0	0	1	0	0	2
BEECH	100BEECH	0	0	0	0	0	1	0	0	1
BEECH	200BEECH	0	0	0	0	0	0	1	0	1
BEECH	200BEECH	0	2	0	0	1	0	0	0	3
BEECH	200CBEECH	0	0	1	0	0	0	0	0	1
BEECH	3533	0	0	0	0	0	2	0	0	2
BEECH	35B33	0	0	0	0	0	1	0	0	1
BEECH	35BEECH	0	0	0	0	0	7	0	0	7
BEECH	36BEECH	0	0	0	0	0	2	0	0	2
BEECH	58	0	1	0	0	1	2	0	0	4
BEECH	58P	0	0	0	0	0	2	0	0	2
BEECH	65A90	0	0	0	0	0	0	1	1	2
BEECH	76	0	0	1	0	1	0	0	0	2
BEECH	9555	0	0	0	0	0	2	0	0	2
BEECH	95B55	0	0	0	0	0	0	0	1	1
BEECH	95C55	0	0	0	0	1	0	0	0	1
BEECH	A36	0	0	0	0	0	0	0	2	2
BEECH	B100	0	0	1	0	0	1	0	0	2
BEECH	B200C	0	0	0	0	1	0	0	0	1
BEECH	B60	0	0	0	0	0	0	1	0	1
BEECH	B90	0	0	0	0	0	2	0	0	2
BEECH	C23	0	0	1	0	0	0	0	0	1

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
BEECH	D35	0	0	0	0	0	1	0	0	1
BEECH	V35	0	0	0	0	0	3	0	0	3
BEECH	V35A	0	0	0	0	0	1	0	0	1
BELL	206B	0	0	0	0	0	1	0	0	1
BELL	206B3	0	0	1	0	0	0	0	0	1
BELL	206L1	0	1	3	0	2	2	5	0	13
BELL	206L1	0	1	0	0	1	0	0	0	2
BELL	206L3	0	1	0	0	0	0	0	0	1
BELL	212	0	1	0	0	0	0	0	0	1
BELL	214ST	0	3	0	0	0	0	0	0	3
BELL	230	0	0	0	0	0	2	0	0	2
BELL	230	0	0	2	0	0	0	0	0	2
BELL	407	0	1	1	0	0	7	1	0	10
BELL	407	0	0	0	0	0	2	0	0	2
BELL	412	0	3	0	0	3	0	1	0	7
BNORM	BN2A21	0	0	0	0	1	0	0	0	1
BOEING	1072	0	0	0	0	0	1	0	0	1
BOLKMS	BK117A3	0	1	0	0	0	0	1	1	3
BOLKMS	BK117A3	0	1	2	0	0	1	0	0	4
BOLKMS	BK117A4	0	0	0	0	0	0	2	0	2
BOLKMS	BK117A4	0	0	0	0	0	0	2	0	2
BOLKMS	BK117B1	0	1	1	0	0	1	2	0	5
BOLKMS	BK117B2	0	0	1	0	0	0	0	0	1
BOLKMS	BK117C1	0	1	0	0	0	2	1	0	4
BOLKMS	BO105CBS	0	1	0	0	0	0	0	0	1
BOLKMS	BO105LSA3	0	1	0	0	0	3	2	0	6
BOLKMS	BO105S	0	5	0	0	0	0	3	0	8

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
BOLKMS	BO105S	0	0	0	0	0	0	3	0	3
CESSNA	150L	0	0	0	0	0	0	0	1	1
CESSNA	152	0	0	0	0	0	2	0	0	2
CESSNA	172D	0	0	0	0	0	0	1	0	1
CESSNA	172G	0	0	0	0	1	0	0	0	1
CESSNA	172M	0	0	0	0	0	0	1	0	1
CESSNA	172N	0	0	1	0	0	0	0	0	1
CESSNA	172P	0	0	0	0	0	0	0	1	1
CESSNA	172RG	0	0	1	0	0	0	0	0	1
CESSNA	177RG	0	0	0	0	2	0	0	0	2
CESSNA	180	0	0	0	0	0	1	0	0	1
CESSNA	180A	0	0	0	0	0	1	0	0	1
CESSNA	180G	0	0	0	0	0	1	0	0	1
CESSNA	182	0	0	0	0	0	5	0	0	5
CESSNA	182D	0	0	0	0	14	0	0	0	14
CESSNA	182J	0	0	0	0	0	1	0	0	1
CESSNA	182P	0	0	0	0	0	5	0	0	5
CESSNA	182Q	0	0	1	0	0	1	0	0	2
CESSNA	188B	0	0	0	0	0	1	0	0	1
CESSNA	188CESSNA	0	0	0	0	0	8	0	0	8
CESSNA	208B	0	0	0	0	1	0	0	0	1
CESSNA	210	0	0	0	0	0	4	0	0	4
CESSNA	210L	0	0	0	0	0	0	0	1	1
CESSNA	210M	0	0	0	0	0	0	0	1	1
CESSNA	210N	0	1	1	0	0	0	1	1	4
CESSNA	310	0	0	0	0	0	17	0	0	17
CESSNA	310J	0	0	0	0	0	2	0	0	2

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
CESSNA	310N	0	0	0	0	0	0	0	1	1
CESSNA	310P	0	0	0	0	0	2	0	0	2
CESSNA	310Q	0	0	0	0	0	5	0	0	5
CESSNA	310R	0	0	1	0	0	10	0	0	11
CESSNA	340A	0	0	0	0	0	2	0	0	2
CESSNA	340CESSNA	0	0	0	0	0	3	0	0	3
CESSNA	401	0	0	0	0	0	2	0	0	2
CESSNA	402A	0	0	0	0	0	1	0	0	1
CESSNA	402B	0	0	0	0	1	6	0	0	7
CESSNA	402C	0	0	0	0	0	1	0	0	1
CESSNA	404CESSNA	0	1	0	0	0	0	0	1	2
CESSNA	414	0	0	0	0	0	6	0	0	6
CESSNA	414A	0	0	0	0	0	0	0	2	2
CESSNA	414A	0	0	0	0	0	1	0	0	1
CESSNA	421	0	0	0	0	0	3	0	0	3
CESSNA	421C	0	0	0	0	1	0	1	0	2
CESSNA	441	0	0	0	0	2	2	0	0	4
CESSNA	550	0	1	0	0	0	0	0	0	1
CESSNA	550	0	1	0	0	0	0	0	0	1
CESSNA	A150M	0	0	0	0	0	1	0	0	1
CESSNA	A152	0	0	0	0	1	0	0	0	1
CESSNA	P206C	0	0	0	0	0	2	0	0	2
CESSNA	R172K	0	0	0	0	0	1	1	0	2
CESSNA	T210L	0	1	0	0	0	0	0	0	1
CESSNA	T303	0	0	0	0	0	1	0	0	1
CESSNA	TU206G	0	0	0	0	0	1	0	0	1
CESSNA	U206F	0	1	0	0	0	0	0	0	1

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
CESSNA	U206F	0	0	0	0	0	6	0	0	6
CESSNA	U206G	0	4	0	0	0	0	0	0	4
CHRIS	A1	0	0	0	0	0	0	1	0	1
CONAER	LA4200	0	0	0	0	0	1	0	0	1
DHAV	DHC2*	0	0	0	0	0	0	0	1	1
DHAV	DHC2MK1	0	0	0	0	0	0	2	0	2
DHAV	DHC3	0	1	0	0	0	0	0	0	1
DHAV	DHC3	0	0	0	0	0	4	0	0	4
DHAV	DHC6300	0	0	1	0	0	0	0	0	1
DHAV	DHC6300	0	0	0	0	0	4	0	0	4
DHAVXX	DH82AROBRTSN	0	0	0	0	0	0	2	3	5
EMB	EMB110P1	0	1	0	0	0	0	0	0	1
GROB	G115C	0	0	1	0	0	0	0	0	1
GULSTM	114	0	0	0	0	0	0	1	0	1
GULSTM	500S	0	1	0	0	0	0	0	0	1
GULSTM	690	0	0	0	0	0	2	0	0	2
HUGHES	269C	0	0	1	0	0	0	0	0	1
HUGHES	369D	0	0	0	0	0	0	1	0	1
HUGHES	500N	0	0	1	0	0	0	0	0	1
MAULE	M5200	0	0	0	0	0	1	0	0	1
MOONEY	M20E	0	0	0	0	0	0	0	1	1
MOONEY	M20J	0	0	0	0	0	0	0	1	1
MTSBSI	MU2*	0	0	0	0	0	1	0	0	1
MTSBSI	MU2B60	0	0	0	0	0	0	1	0	1
PARTEN	P68B	0	0	0	0	0	0	0	1	1
PARTEN	P68TCOBS	0	0	0	0	0	0	1	0	1
PIPER	PA18150	0	2	0	0	0	0	1	0	3

AIRCRAFT MAKE	AIRCRAFT MODEL	SDR TOTALS BY FAA ATA SYSTEM CHAPTER								TOTAL
		11-18	21-29	30-38	45-49	51-57	61-67	71-79	80-85	
PIPER	PA23150	0	0	0	0	0	1	0	0	1
PIPER	PA23250	0	0	0	0	0	2	0	0	2
PIPER	PA24400	0	0	0	0	0	2	0	0	2
PIPER	PA28161	0	0	0	0	0	0	0	1	1
PIPER	PA28180	0	0	1	0	0	0	0	0	1
PIPER	PA28R200	0	0	0	0	0	1	0	0	1
PIPER	PA31	0	0	0	0	0	3	0	0	3
PIPER	PA31310	0	0	0	0	2	0	0	0	2
PIPER	PA31350	0	0	0	0	0	0	0	1	1
PIPER	PA31350	0	4	0	0	0	0	0	0	4
PIPER	PA31T	0	0	1	0	0	0	0	0	1
PIPER	PA32300	0	0	0	0	0	2	0	0	2
PIPER	PA32R300	0	0	0	0	0	1	0	0	1
PIPER	PA32R301T	0	1	0	0	0	0	0	0	1
PIPER	PA34200	0	0	0	0	2	1	0	0	3
PIPER	PA34200T	0	1	0	0	0	0	0	1	2
PIPER	PA42720	0	0	0	0	0	0	1	0	1
PIPER	PA44180	0	0	0	0	0	0	1	0	1
PIPER	PA44180	0	0	0	0	1	0	0	0	1
PIPER	PA44180T	0	0	0	0	0	1	0	0	1
PIPER	PA46350P	0	1	0	0	0	0	0	0	1
PIPER	PA60600	0	0	0	0	0	0	0	1	1
PIPER	PA60600	0	0	0	0	0	1	0	1	2
RKWELL	700	0	0	0	0	0	0	1	0	1
SKRSKY	S76A	0	0	1	0	0	2	1	0	4
SKRSKY	S76A	0	0	0	0	0	1	0	0	1
SKRSKY	S76C	0	0	0	0	0	0	2	0	2

AIRCRAFT MAKE	AIRCRAFT MODEL	11-18	21-29	SDR TOTALS BY FAA ATA SYSTEM CHAPTER				71-79	80-85	TOTAL
				30-38	45-49	51-57	61-67			
SNIAS	AS350B2	0	0	0	0	0	2	0	0	2
SOCATA	TB10TOBAGO	0	0	0	0	2	0	0	0	2
STBROS	SC7SERIES3	0	0	0	0	0	3	0	0	3
UNIVAR	1082	0	0	0	0	0	3	0	0	3
UNIVAR	415D	0	1	0	0	0	0	0	0	1
TOTALS		0	50	29	0	42	195	47	28	391

(End of AIR CARRIER SUMMARY INDEX by OPERATOR Report)

# JOINT AIRCRAFT SYSTEM/COMPONENT CODE TABLE

## PREFACE

The Joint Aircraft System/Component (JASC) Code Table is a modified version of the Air Transport Association of America (ATA), Specification 100 code. It was developed by the Federal Aviation Administration's (FAA), Aviation Data Systems Branch (AFS-620). Technical support was provided by the Galaxy Scientific Corporation, and various representatives of the air carrier and general aviation community.

Over the past four years, the JASC format of the ATA Spec 100 code has gained widespread industry acceptance. In a harmonized effort, the FAA's counterparts in Australia and Canada have adopted the JASC code with only a few exceptions. Some Canadian aircraft manufacturers have also recently adopted this new standard.

This code table is constructed by using the new JASC four (4) digit code, along with an abbreviated code title. The abbreviated titles have been modified in some cases to clarify the intended use of the accompanying code. This table can be used as a quick reference chart, to assist in the coding and review of aircraft structures or systems data (i.e., Service Difficulty Report (SDR), Accident/Incident Report).

The current coding scheme used in the JASC code was introduced in May 1991, for the technical classification of SDR's. Its predecessor, the FAA aircraft system/component code, was a similar but more complex eight-digit code which was developed over 25 years ago. It was constructed around the computer technology of that period. It consisted of a four digit numerical code plus a four alpha character code to make data retrieval possible. Since that time, computer technology has advanced many fold. Reducing the code from eight to four characters simplifies coding, and in some cases, makes JASC coding match the ATA Specification 100 first three digits, which are used to identify aircraft systems. The ATA code does not reference the fourth digit, so it is free to be used for identifying components.



The JASC code aircraft structural section has increased due to problems inherent with aging aircraft. As an example, FAA code 5301 SXBD was expanded to 20 items due to the high rate of reporting in this area (8021 structural reports were received in 1989). In some instances, there was very little reporting and codes were combined into other systems if the safety impact was not significant. The overall reduction in codes has been from 568 FAA codes to 488 JASC codes, with the significant increase being in the structural area as stated earlier.

The JASC code divides the engine section into two major code groups to separate the turbine and reciprocating engines. The codes for the turbine engines are in JASC Chapter 72, Turbine/Turboprop Engine. The codes for the reciprocating engines are now exclusively found in JASC Chapter 85, Reciprocating Engine.

The other major deviation from ATA Spec 100 is in ATA section 2730, specifically involves the stall warning system. Early technology (primarily on smaller aircraft) directly linked the sensing of flight attitude to one of the components which furnished the means of manually controlling the flight attitude characteristics (elevator). Today, most large transport category aircraft utilize electronic units to sense the change in the environmental condition called stall, and use the data to influence navigation. ATA section 3410, Flight Environment Data, includes high speed warning in its code definition. Stall warning (low speed) is the reciprocal term of high speed warning, so its filing under the same code appears more logical. Thus, with the JASC code it was decided to move the stall warning system to Chapter 34 under the separate code JASC code 3418, Stall Warning System.

The FAA is continuing to pursue worldwide involvement from operators and manufacturers in addressing the need for international standardization of aircraft system/component codes. The ultimate goal is to develop a universal aircraft/component numbering standard which can be used in the manufacturer's maintenance manual, wiring diagram manual, system manuals and illustrated parts catalog. This harmonized standard must be a usable standard for the aircraft manufacturers, air carrier operators and the general aviation community.

We welcome comments and feedback regarding the possible forming of working groups to achieve this long range consideration of possibly harmonizing the ATA Specification 100 code and the JASC code. Comments may be directed to the FAA, Aviation Data System Branch, AFS-620, P.O. Box 25082, Oklahoma City, OK 73125.

# JOINT AIRCRAFT SYSTEM/COMPONENT CODE TABLE

## JASC/ TITLE

### 11 PLACARDS AND MARKINGS

1100 PLACARDS AND MARKINGS

### 12 SERVICING

1210 FUEL SERVICING  
1220 OIL SERVICING  
1230 HYDRAULIC FLUID SERVICING  
1240 COOLANT SERVICING

### 18 HELICOPTER VIBRATION

1800 HELICOPTER VIB/NOISE ANALYSIS  
1810 HELICOPTER VIBRATION ANALYSIS  
1820 HELICOPTER NOISE ANALYSIS

### 21 AIR CONDITIONING

2100 AIR CONDITIONING SYSTEM  
2110 CABIN COMPRESSOR SYSTEM  
2120 AIR DISTRIBUTION SYSTEM  
2121 AIR DISTRIBUTION FAN  
2130 CABIN PRESSURE CONTROL SYSTEM  
2131 CABIN PRESSURE CONTROLLER  
2132 CABIN PRESSURE INDICATOR  
2133 PRESSURE REGUL/OUTFLOW VALVE  
2134 CABIN PRESSURE SENSOR  
2140 HEATING SYSTEM  
2150 CABIN COOLING SYSTEM  
2160 CABIN TEMPERATURE CONTROL SYSTEM  
2161 CABIN TEMPERATURE CONTROLLER  
2162 CABIN TEMPERATURE INDICATOR  
2163 CABIN TEMPERATURE SENSOR  
2170 HUMIDITY CONTROL SYSTEM

### 22 AUTO FLIGHT

2200 AUTO FLIGHT SYSTEM  
2210 AUTOPILOT SYSTEM  
2211 AUTOPILOT COMPUTER  
2212 ALTITUDE CONTROLLER  
2213 FLIGHT CONTROLLER  
2214 AUTOPILOT TRIM INDICATOR  
2215 AUTOPILOT MAIN SERVO  
2216 AUTOPILOT TRIM SERVO  
2220 SPEED-ATTITUDE CORRECT. SYSTEM  
2230 AUTO THROTTLE SYSTEM  
2250 AERODYNAMIC LOAD ALLEVIATING

### 23 COMMUNICATIONS

2300 COMMUNICATIONS SYSTEM  
2310 HF COMMUNICATION SYSTEM  
2311 UHF COMMUNICATION SYSTEM  
2312 VHF COMMUNICATION SYSTEM  
2320 DATA TRANSMISSION AUTO CALL  
2330 ENTERTAINMENT SYSTEM  
2340 INTERPHONE & PA SYSTEM  
2350 AUDIO INTEGRATING SYSTEM  
2360 STATIC DISCHARGE SYSTEM  
2370 AUDIO/VIDEO MONITORING

### 24 ELECTRICAL POWER

2400 ELECTRICAL POWER SYSTEM  
2410 ALTERNATOR-GENERATOR DRIVE  
2420 AC GENERATION SYSTEM  
2421 AC GENERATOR-ALTERNATOR  
2422 AC INVERTER  
2423 PHASE ADAPTER

### 24 ELECTRICAL POWER CONT'D

2424 AC REGULATOR  
2425 AC INDICATING SYSTEM  
2430 DC GENERATING SYSTEM  
2431 BATTERY OVERHEAT WARN. SYSTEM  
2432 BATTERY/CHARGER SYSTEM  
2433 DC RECTIFIER-CONVERTER  
2434 DC GENERATOR-ALTERNATOR  
2435 STARTER-GENERATOR  
2436 DC REGULATOR  
2437 DC INDICATING SYSTEM  
2440 EXTERNAL POWER SYSTEM  
2450 AC POWER DISTRIBUTION SYSTEM  
2460 DC POWER/DISTRIBUTION SYSTEM

### 25 EQUIPMENT/FURNISHINGS

2500 CABIN EQUIPMENT/FURNISHINGS  
2510 FLIGHT COMPARTMENT EQUIPMENT  
2520 PASSENGER COMPARTMENT EQUIPMENT  
2530 BUFFET/GALLEYS  
2540 LAVATORIES  
2550 CARGO COMPARTMENTS  
2551 AGRICULTURAL SPRAY SYSTEM  
2560 EMERGENCY EQUIPMENT  
2561 LIFE JACKET  
2562 EMERGENCY LOCATOR BEACON  
2563 PARACHUTE  
2564 LIFE RAFT  
2565 ESCAPE SLIDE  
2570 ACCESSORY COMPARTMENT  
2571 BATTERY BOX STRUCTURE  
2572 ELECTRONIC SHELF SECTION

## **26 FIRE PROTECTION**

2600 FIRE PROTECTION SYSTEM  
2610 DETECTION SYSTEM  
2611 SMOKE DETECTION  
2612 FIRE DETECTION  
2613 OVERHEAT DETECTION  
2620 EXTINGUISHING SYSTEM  
2621 FIRE BOTTLE, FIXED  
2622 FIRE BOTTLE, PORTABLE

## **27 FLIGHT CONTROLS**

2700 FLIGHT CONTROL SYSTEM  
2701 CONTROL COLUMN SECTION  
2710 AILERON CONTROL SYSTEM  
2711 AILERON TAB CONTROL SYSTEM  
2720 RUDDER CONTROL SYSTEM  
2721 RUDDER TAB CONTROL SYSTEM  
2722 RUDDER ACTUATOR  
2730 ELEVATOR CONTROL SYSTEM  
2731 ELEVATOR TAB CONTROL SYSTEM  
2740 STABILIZER CONTROL SYSTEM  
2741 STABILIZER POSITION INDICATING  
2742 STABILIZER ACTUATOR  
2750 TE FLAP CONTROL SYSTEM  
2751 TE FLAP POSITION IND. SYSTEM  
2752 TE FLAP ACTUATOR  
2760 DRAG CONTROL SYSTEM  
2761 DRAG CONTROL ACTUATOR  
2770 GUST LOCK/DAMPER SYSTEM  
2780 LE FLAP CONTROL SYSTEM  
2781 LE FLAP POSITION IND. SYSTEM  
2782 LE FLAP ACTUATOR

## **28 FUEL**

2800 AIRCRAFT FUEL SYSTEM  
2810 FUEL STORAGE  
2820 ACFT FUEL DISTRIB. SYSTEM  
2821 ACFT FUEL FILTER/STRAINER  
2822 FUEL BOOST PUMP  
2823 FUEL SELECTOR/SHUTOFF VALVE  
2824 FUEL TRANSFER VALVE  
2830 FUEL DUMP SYSTEM  
2840 ACFT FUEL INDICATING  
2841 FUEL QUANTITY INDICATOR  
2842 FUEL QUANTITY SENSOR  
2843 FUEL TEMPERATURE INDICATING  
2844 FUEL PRESSURE INDICATOR

## **29 HYDRAULIC POWER**

2900 HYDRAULIC POWER SYSTEM  
2910 HYDRAULIC, MAIN SYSTEM  
2911 HYDRAULIC POWER-ACCUMULATOR-MAIN  
2912 HYDRAULIC FILTER-MAIN SYSTEM  
2913 HYDRAULIC PUMP. ELECT-ENG.-MAIN  
2914 HYDRAULIC HANDPUMP-MAIN  
2915 HYDRAULIC PRESSURE RELIEF VLV-MAIN  
2916 HYDRAULIC RESERVOIR-MAIN  
2917 HYDRAULIC PRESSURE REGULATOR-MAIN  
2920 HYDRAULIC, AUXILIARY SYSTEM  
2921 HYDRAULIC ACCUMULATOR-AUXILIARY  
2922 HYDRAULIC FILTER-AUXILIARY  
2923 HYDRAULIC PUMP-AUXILIARY  
2925 HYDRAULIC PRESSURE RELIEF-AUXILIARY  
2926 HYDRAULIC RESERVOIR-AUXILIARY  
2927 HYDRAULIC PRESSURE REGULATOR-AUX.  
2930 HYDRAULIC SYSTEM INDICATING  
2931 HYDRAULIC PRESSURE INDICATOR  
2932 HYDRAULIC PRESSURE SENSOR  
2933 HYDRAULIC QUANTITY INDICATOR  
2934 HYDRAULIC QUANTITY SENSOR

## **30 ICE AND RAIN PROTECTION**

3000 ICE/RAIN PROTECTION SYSTEM  
3010 AIRFOIL ANTI/DE-ICE SYSTEM  
3020 AIR INTAKE ANTI/DE-ICE SYSTEM  
3030 PITOT/STATIC ANTI-ICE SYSTEM  
3040 WINDSHIELD/DOOR RAIN/ICE REMOVAL  
3050 ANTENNA/RADOME ANTI-ICE/DE-ICE SYSTEM  
3060 PROP/ROTOR ANTI-ICE/DE-ICE SYSTEM  
3070 WATER LINE ANTI-ICE SYSTEM  
3080 ICE DETECTION

## **31 INSTRUMENTS**

3100 INDICATING/RECORDING SYSTEM  
3110 INSTRUMENT PANEL  
3120 INDEPENDENT INSTRUMENTS (CLOCK, ETC.)  
3130 DATA RECORDERS (FLT/MAINT)  
3140 CENTRAL COMPUTERS (EICAS)  
3150 CENTRAL WARNING  
3160 CENTRAL DISPLAY  
3170 AUTOMATIC DATA

## **32 LANDING GEAR**

3200 LANDING GEAR SYSTEM  
3201 LANDING GEAR/WHEEL FAIRING  
3210 MAIN LANDING GEAR  
3211 MAIN LANDING GEAR ATTACH SECTION  
3212 EMERGENCY FLOTATION SECTION  
3213 MAIN LANDING GEAR STRUT/AXLE/TRUCK  
3220 NOSE/TAIL LANDING GEAR  
3221 NOSE/TAIL LANDING GEAR ATTACH SECTION  
3222 NOSE/TAIL LANDING GEAR STRUT/AXLE  
3230 LANDING GEAR RETRACT/EXT. SYSTEM  
3231 LANDING GEAR DOOR RETRACT SECTION  
3232 LANDING GEAR DOOR ACTUATOR  
3233 LANDING GEAR ACTUATOR  
3234 LANDING GEAR SELECTOR  
3240 LANDING GEAR BRAKE SYSTEM  
3241 BRAKE ANTI-SKID SECTION  
3242 BRAKE  
3243 MASTER CYL/BRAKE VALVE  
3244 TIRE  
3245 TIRE TUBE  
3246 WHEEL/SKI/FLOAT  
3250 LANDING GEAR STEERING SYSTEM  
3251 STEERING UNIT  
3252 SHIMMY DAMPER  
3260 LANDING GEAR POSITION & WARNING  
3270 AUXILIARY GEAR (TAIL SKID)

## **33 LIGHTS**

3300 LIGHTING SYSTEM  
3310 FLIGHT COMPARTMENT LIGHTING  
3320 PASSENGER COMPARTMENT LIGHTING  
3330 CARGO COMPARTMENT LIGHTING  
3340 EXTERIOR LIGHTING  
3350 EMERGENCY LIGHTING

## **34 NAVIGATION**

3400 NAVIGATION SYSTEM  
3410 FLIGHT ENVIRONMENT DATA  
3411 PITOT/STATIC SYSTEM  
3412 OUTSIDE AIR TEMP. IND./SENSOR  
3413 RATE OF CLIMB INDICATOR  
3414 AIRSPEED/MACH INDICATING  
3415 HIGH SPEED WARNING  
3416 ALTIMETER, BAROMETRIC/ENCODER

### **34 NAVIGATION CONT'D**

3417 AIR DATA COMPUTER  
3418 STALL WARNING SYSTEM  
3420 ATTITUDE AND DIRECTION DATA SYSTEM  
3421 ATTITUDE GYRO & IND. SYSTEM  
3422 DIRECTIONAL GYRO & IND. SYSTEM  
3423 MAGNETIC COMPASS  
3424 TURN & BANK/RATE OF TURN INDICATOR  
3425 INTEGRATED FLT. DIRECTOR SYSTEM  
3430 LANDING & TAXI AIDS  
3431 LOCALIZER/VOR SYSTEM  
3432 GLIDE SLOPE SYSTEM  
3433 MICROWAVE LANDING SYSTEM  
3434 MARKER BEACON SYSTEM  
3435 HEADS UP DISPLAY SYSTEM  
3436 WIND SHEAR DETECTION SYSTEM  
3440 INDEPENDENT POS. DETERMINING SYSTEM  
3441 INERTIAL GUIDANCE SYSTEM  
3442 WEATHER RADAR SYSTEM  
3443 DOPPLER SYSTEM  
3444 GROUND PROXIMITY SYSTEM  
3445 AIR COLLISION AVOIDANCE SYSTEM (TCAS)  
3446 NON RADAR WEATHER SYSTEM  
3450 DEPENDENT POSITION DETERMINING SYSTEM  
3451 DME/TACAN SYSTEM  
3452 ATC TRANSPONDER SYSTEM  
3453 LORAN SYSTEM  
3454 VOR SYSTEM  
3455 ADF SYSTEM  
3456 OMEGA NAVIGATION SYSTEM  
3457 GLOBAL POSITIONING SYSTEM  
3460 FLIGHT MANAGE. COMPUTING SYSTEM

### **35 OXYGEN**

3500 OXYGEN SYSTEM  
3510 CREW OXYGEN SYSTEM  
3520 PASSENGER OXYGEN SYSTEM  
3530 PORTABLE OXYGEN SYSTEM

### **36 PNEUMATIC**

3600 PNEUMATIC SYSTEM  
3610 PNEUMATIC DISTRIBUTION SYSTEM  
3620 PNEUMATIC INDICATING SYSTEM

### **37 VACUUM**

3700 VACUUM SYSTEM  
3710 VACUUM DISTRIBUTION SYSTEM  
3720 VACUUM INDICATING SYSTEM

### **38 WATER/WASTE**

3800 WATER & WASTE SYSTEM  
3810 POTABLE WATER SYSTEM  
3820 WASH WATER SYSTEM  
3830 WASTE DISPOSAL SYSTEM  
3840 AIR SUPPLY (WATER PRESS. SYSTEM)

### **45 CENTRAL MAINT. SYSTEM**

4500 CENTRAL MAINT. COMPUTER

### **49 AIRBORNE AUXILIARY POWER**

4900 AIRBORNE APU SYSTEM  
4910 APU COWLING/CONTAINMENT  
4920 APU CORE ENGINE  
4930 APU ENGINE FUEL & CONTROL  
4940 APU START/IGNITION SYSTEM  
4950 APU BLEED AIR SYSTEM  
4960 APU CONTROLS  
4970 APU INDICATING SYSTEM  
4980 APU EXHAUST SYSTEM  
4990 APU OIL SYSTEM

### **51 STANDARD PRACTICES/STRUCTURES**

5100 STANDARD PRACTICES/STRUCTURES  
5101 AIRCRAFT STRUCTURES  
5102 BALLOON REPORTS

### **52 DOORS**

5200 DOORS  
5210 PASSENGER/CREW DOORS  
5220 EMERGENCY EXIT  
5230 CARGO/BAGGAGE DOORS  
5240 SERVICE DOORS  
5241 GALLEY DOORS  
5242 E/E COMPARTMENT DOORS  
5243 HYDRAULIC COMPARTMENT DOORS  
5244 ACCESSORY COMPARTMENT DOORS  
5245 AIR CONDITIONING COMPART. DOORS  
5246 FLUID SERVICE DOORS

5247 APU DOORS  
5248 TAIL CONE DOORS  
5250 FIXED INNER DOORS  
5260 ENTRANCE STAIRS  
5270 DOOR WARNING SYSTEM  
5280 LANDING GEAR DOORS

### **53 FUSELAGE**

5300 FUSELAGE STRUCTURE (GENERAL)  
5301 AERIAL TOW EQUIPMENT  
5302 ROTORCRAFT TAIL BOOM  
5310 FUSELAGE MAIN STRUCTURE  
5311 FUSELAGE MAIN FRAME  
5312 FUSELAGE MAIN BULKHEAD  
5313 FUSELAGE MAIN LONGERON/STRINGER  
5314 FUSELAGE MAIN KEEL  
5315 FUSELAGE MAIN FLOOR BEAM  
5320 FUSELAGE MISCELLANEOUS STRUCTURE  
5321 FUSELAGE FLOOR PANEL  
5322 FUSELAGE INTERNAL MOUNT STRUCTURE  
5323 FUSELAGE INTERNAL STAIRS  
5324 FUSELAGE FIXED PARTITIONS  
5330 FUSELAGE MAIN PLATE/SKIN  
5340 FUSELAGE MAIN ATTACH FITTINGS  
5341 WING ATTACH FITTINGS (ON FUSELAGE)  
5342 STABILIZER ATTACH FITTINGS  
5343 LANDING GEAR ATTACH FITTINGS  
5344 FUSELAGE DOOR HINGES  
5345 FUSELAGE EQUIPMENT ATTACH FITTINGS  
5346 POWERPLANT ATTACH FITTINGS  
5347 SEAT/CARGO ATTACH FITTINGS  
5350 FUSELAGE AERODYNAMIC FAIRINGS

### **54 NACELLES/PYLONS**

5400 NACELLE/PYLON STRUCTURE  
5410 MAIN FRAME (ON NACELLE/PYLON)  
5411 FRAME/SPAR/RIB(NACELLE/PYLON)  
5412 BULKHEAD/FIREWALL (NAC/PYLON)  
5413 LONGERON/STRINGER (NAC/PYLON)  
5414 PLATE SKIN (NAC/PYLONS)  
5415 ATTACH FITTINGS (NAC/PYLON)

### **55 STABILIZERS**

5500 EMPENNAGE STRUCTURE  
5510 HORIZONTAL STABILIZER STRUCTURE  
5511 HORIZONTAL STABILIZER SPAR/RIB  
5512 HORIZONTAL STABILIZER PLATE/SKIN  
5513 HORIZONTAL STABILIZER TAB STRUCTURE  
5520 ELEVATOR STRUCTURE

**55 STABILIZERS CONT'D**

5521 ELEVATOR SPAR/RIB STRUCTURE  
5522 ELEVATOR PLATES/SKIN STRUCTURE  
5523 ELEVATOR TAB STRUCTURE  
5530 VERTICAL STABILIZER STRUCTURE  
5531 VERTICAL STABILIZER SPAR/RIB STRUCTURE  
5532 VERTICAL STABILIZER PLATES/SKIN  
5533 VENTRAL STRUCTURE (ON VERT. STAB)  
5540 RUDDER STRUCTURE  
5541 RUDDER SPAR/RIB STRUCTURE  
5542 RUDDER PLATE/SKIN STRUCTURE  
5543 RUDDER TAB STRUCTURE  
5550 EMPENNAGE FLT. CONT. ATTACH FITTING  
5551 HORIZONTAL STABILIZER ATTACH FITTING  
5552 ELEVATOR/TAB ATTACH FITTINGS  
5553 VERT. STAB. ATTACH FITTINGS  
5554 RUDDER/TAB ATTACH FITTINGS

**56 WINDOWS**

5600 WINDOW/WINDSHIELD SYSTEM  
5610 FLIGHT COMPARTMENT WINDOWS  
5620 PASSENGER COMPARTMENT WINDOWS  
5630 DOOR WINDOWS  
5640 INSPECTION WINDOWS

**57 WINGS**

5700 WING STRUCTURE  
5710 WING MAIN FRAME STRUCTURE  
5711 WING SPAR STRUCTURE  
5712 WING RIB STRUCTURE  
5713 WING LONGERON/STRINGER  
5714 WING CENTER BOX  
5720 WING MISCELLANEOUS STRUCTURE  
5730 WING PLATES/SKINS  
5740 WING ATTACH FITTINGS  
5741 WING, FUSELAGE ATTACH FITTINGS  
5742 WING, NAC/PYLON ATTACH FITTINGS  
5743 WING, LANDING GEAR ATTACH FITTINGS  
5744 CONTROL SURFACE ATTACH FITTINGS  
5750 WING CONTROL SURFACE STRUCTURE  
5751 AILERON STRUCTURE  
5752 AILERON TAB STRUCTURE  
5753 TE FLAP STRUCTURE  
5754 LEADING EDGE DEVICE STRUCTURE  
5755 SPOILER STRUCTURE

**61 PROPELLERS/PROPULSORS**

6100 PROPELLER SYSTEM  
6110 PROPELLER ASSEMBLY  
6111 PROPELLER BLADE SECTION  
6112 PROPELLER DE-ICE BOOT SECTION  
6113 PROPELLER SPINNER SECTION  
6114 PROPELLER HUB SECTION  
6120 PROPELLER CONTROL SYSTEM  
6121 PROPELLER SYNCHRONIZER SECTION  
6122 PROPELLER GOVERNOR  
6123 PROPELLER FEATHERING/REVERSING  
6130 PROPELLER BRAKING  
6140 PROPELLER INDICATING SYSTEM

**62 MAIN ROTOR**

6200 MAIN ROTOR SYSTEM  
6210 MAIN ROTOR BLADES  
6220 MAIN ROTOR HEAD  
6230 MAIN ROTOR MAST/SWASHPLATE  
6240 MAIN ROTOR INDICATING SYSTEM

**63 MAIN ROTOR DRIVE**

6300 MAIN ROTOR DRIVE SYSTEM  
6310 ENGINE/TRANSMISSION COUPLING  
6320 MAIN ROTOR GEARBOX  
6321 MAIN ROTOR BRAKE  
6322 ROTORCRAFT COOLING FAN SYSTEM  
6330 MAIN ROTOR TRANSMISSION MOUNT  
6340 ROTOR DRIVE INDICATING SYSTEM

**64 TAIL ROTOR**

6400 TAIL ROTOR SYSTEM  
6410 TAIL ROTOR BLADE  
6420 TAIL ROTOR HEAD  
6440 TAIL ROTOR INDICATING SYSTEM

**65 TAIL ROTOR DRIVE**

6500 TAIL ROTOR DRIVE SYSTEM  
6510 TAIL ROTOR DRIVE SHAFT  
6520 TAIL ROTOR GEARBOX  
6540 TAIL ROTOR DRIVE INDICATING SYSTEM

**67 ROTORS FLIGHT CONTROL**

6700 ROTORCRAFT FLIGHT CONTROL  
6710 MAIN ROTOR CONTROL  
6711 TILT ROTOR FLIGHT CONTROL  
6720 TAIL ROTOR CONTROL SYSTEM  
6730 ROTORCRAFT SERVO SYSTEM

**71 POWERPLANT**

7100 POWERPLANT SYSTEM  
7110 ENGINE COWLING SYSTEM  
7111 COWL FLAP SYSTEM  
7112 ENGINE AIR BAFFLE SECTION  
7120 ENGINE MOUNT SECTION  
7130 ENGINE FIRESEALS  
7160 ENGINE AIR INTAKE SYSTEM  
7170 ENGINE DRAINS

**72 TURBINE/TURBOPROP ENGINE**

7200 ENGINE (TURBINE/TURBOPROP)  
7210 TURBINE ENGINE REDUCTION GEAR  
7220 TURBINE ENGINE AIR INLET SECTION  
7230 TURBINE ENGINE COMPRESSOR SECTION  
7240 TURBINE ENGINE COMBUSTION SECTION  
7250 TURBINE SECTION  
7260 TURBINE ENGINE ACCESSORY DRIVE  
7261 TURBINE ENGINE OIL SYSTEM  
7270 TURBINE ENGINE BYPASS SECTION

**73 ENGINE FUEL & CONTROL**

7300 ENGINE FUEL & CONTROL  
7310 ENGINE FUEL DISTRIBUTION  
7311 ENGINE FUEL-OIL COOLER  
7312 FUEL HEATER  
7313 FUEL INJECTOR NOZZLE  
7314 ENGINE FUEL PUMP  
7320 FUEL CONTROLLING SYSTEM  
7321 FUEL CONTROL/ELECTRONIC  
7322 FUEL CONTROL/CARBURETOR  
7323 TURBINE GOVERNOR  
7324 FUEL DIVIDER  
7330 ENGINE FUEL INDICATING SYSTEM  
7331 FUEL FLOW INDICATING  
7332 FUEL PRESSURE INDICATING  
7333 FUEL FLOW SENSOR  
7334 FUEL PRESSURE SENSOR

**74 IGNITION**

7400 IGNITION SYSTEM  
7410 IGNITION POWER SUPPLY  
7411 LOW TENSION COIL  
7412 EXCITER  
7413 INDUCTION VIBRATOR  
7414 MAGNETO/DISTRIBUTOR  
7420 IGNITION HARNESS (DISTRIBUTION)  
7421 SPARK PLUG/IGNITER  
7430 IGNITION SWITCHING

**75 AIR**

7500 ENGINE BLEED AIR SYSTEM  
7510 ENGINE ANTI-ICING SYSTEM  
7520 ENGINE COOLING SYSTEM  
7530 COMPRESSOR BLEED CONTROL  
7531 COMPRESSOR BLEED GOVERNOR  
7532 COMPRESSOR BLEED VALVE  
7540 BLEED AIR INDICATING SYSTEM

**76 ENGINE CONTROLS**

7600 ENGINE CONTROLS  
7601 ENGINE SYNCHRONIZING  
7602 MIXTURE CONTROL  
7603 POWER LEVER  
7620 ENGINE EMERGENCY SHUTDOWN SYSTEM

**77 ENGINE INDICATING**

7700 ENGINE INDICATING SYSTEM  
7710 POWER INDICATING SYSTEM  
7711 ENGINE PRESSURE RATIO (EPR)  
7712 ENGINE BMEP/TORQUE INDICATING  
7713 MANIFOLD PRESSURE (MP) INDICATING  
7714 ENGINE RPM INDICATING SYSTEM  
7720 ENGINE TEMP. INDICATING SYSTEM  
7721 CYLINDER HEAD TEMP (CHT) INDICATING  
7722 ENG. EGT/TIT INDICATING SYSTEM  
7730 ENGINE IGNITION ANALYZER SYSTEM  
7731 ENGINE IGNITION ANALYZER  
7732 ENGINE VIBRATION ANALYZER  
7740 ENGINE INTEGRATED INSTRUMENT SYSTEM

**78 ENGINE EXHAUST**

7800 ENGINE EXHAUST SYSTEM  
7810 ENGINE COLLECTOR/TAILOPIPE/NOZZLE  
7820 ENGINE NOISE SUPPRESSOR  
7830 THRUST REVERSER

**79 ENGINE OIL**

7900 ENGINE OIL SYSTEM (AIRFRAME)  
7910 ENGINE OIL STORAGE (AIRFRAME)  
7920 ENGINE OIL DISTRIBUTION (AIRFRAME)  
7921 ENGINE OIL COOLER  
7922 ENGINE OIL TEMP. REGULATOR  
7923 OIL SHUTOFF VALVE  
7930 ENGINE OIL INDICATING SYSTEM  
7931 ENGINE OIL PRESSURE  
7932 ENGINE OIL QUANTITY  
7933 ENGINE OIL TEMPERATURE

**80 STARTING**

8000 ENGINE STARTING SYSTEM  
8010 ENGINE CRANKING  
8011 ENGINE STARTER  
8012 ENGINE START VALVES/CONTROLS

**81 TURBOCHARGING**

8100 EXHAUST TURBINE SYSTEM (RECIP)  
8110 POWER RECOVERY TURBINE (RECIP)  
8120 EXHAUST TURBOCHARGER

**82 WATER INJECTION**

8200 WATER INJECTION SYSTEM

**83 ACCESSORY GEARBOXES**

8300 ACCESSORY GEARBOXES

**85 RECIPROCATING ENGINE**

8500 ENGINE (RECIPROCATING)  
8510 RECIPROCATING ENGINE FRONT SECTION  
8520 RECIPROCATING ENGINE POWER SECTION

8530 RECIPROCATING ENGINE CYLINDER SECTION  
8540 RECIPROCATING ENGINE REAR SECTION  
8550 RECIPROCATING ENGINE OIL SYSTEM

## ***MECHANICS CREED***

UPON MY HONOR I swear that I shall hold in sacred trust the rights and privileges conferred upon me as a certified mechanic. Knowing full well that the safety and lives of others are dependent upon my skill and judgment, I shall never knowingly subject others to risks which I would not be willing to assume for myself, or for those dear to me.

IN DISCHARGING this trust, I pledge myself never to undertake work or approve work which I feel to be beyond the limits of my knowledge; nor shall I allow any non-certificated superior to persuade me to approve aircraft or equipment as airworthy against my better judgment; nor shall I permit my judgment to be influenced by money or other personal gain; nor shall I pass as airworthy aircraft or equipment about which I am in doubt, either as a result of direct inspection or uncertainty regarding the ability of others who have worked on it to accomplish their work satisfactorily.

I REALIZE the grave responsibility which is mine as a certified airman, to exercise my judgment on the airworthiness of aircraft and equipment. I, therefore, pledge unyielding adherence to these precepts for the advancement of aviation and for the dignity of my vocation.